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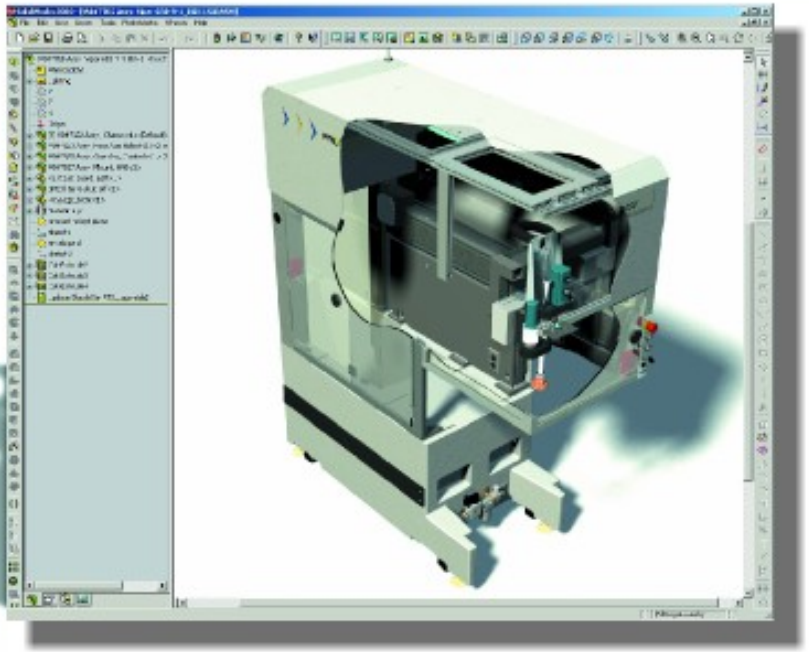
Engineering Global Solutions

Evolution thro' Knowledge

Sheet-Metal Design Using SolidWorks



By
EGS India

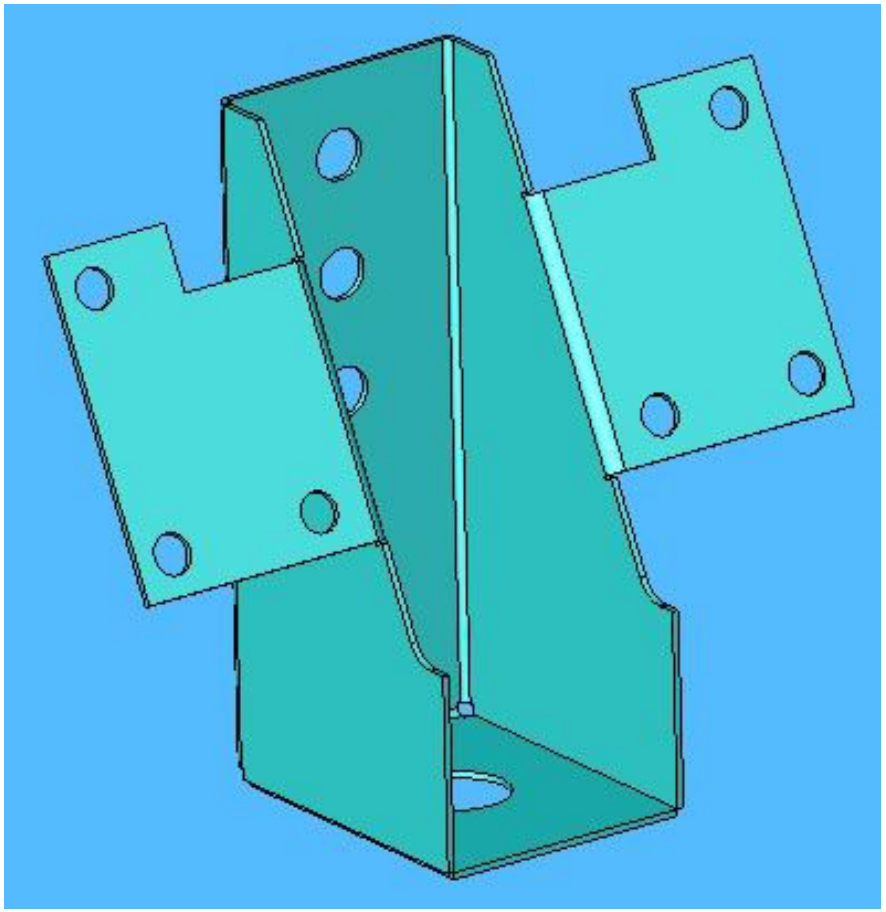
Sheet Metal Capability

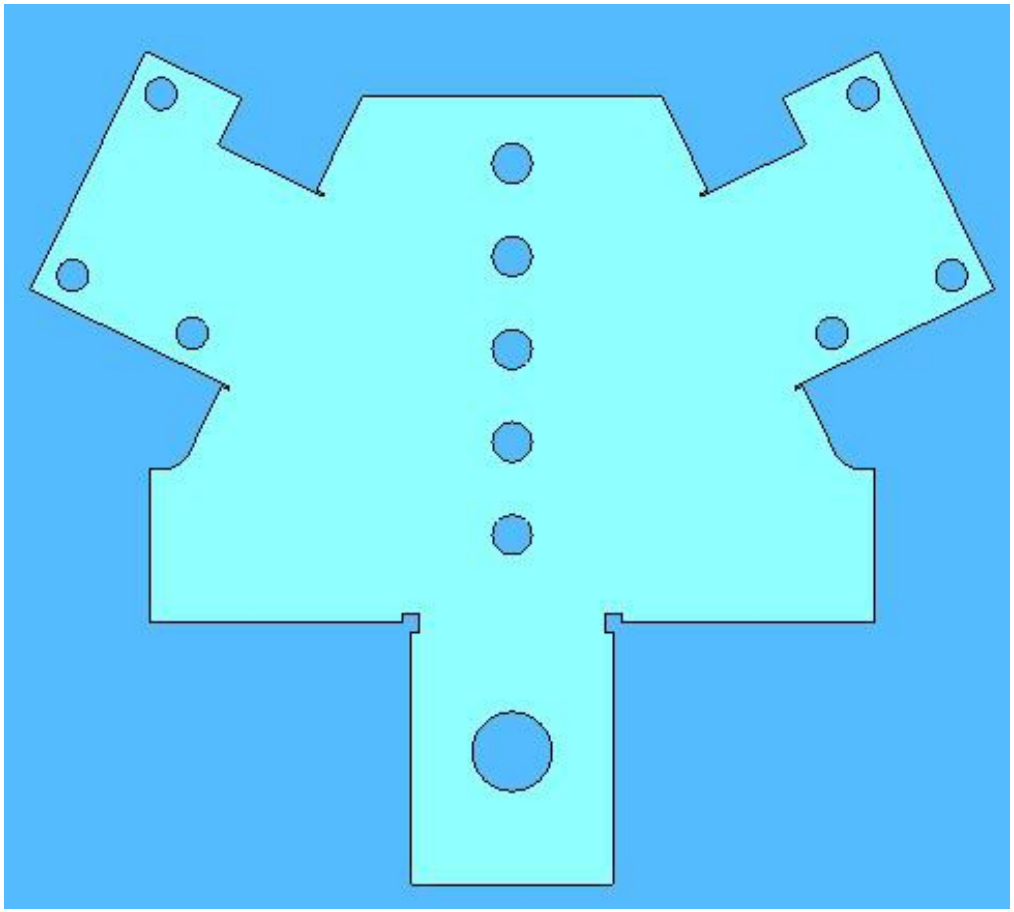
- Sheet Metal – Flexible Working Environment
- Blank Development
- Controlling Parameters
- Forming Tool
- Sheet Metal Design Tools
- Sheet Metal Assembly
- Drawing Creation

Flexible Working Environment

- Sheet metal models can be designed in following methods:
  - Design sheet metal from flatten state
  - Design sheet metal from solid
  - Design sheet metal from surface
- Copy and Paste feature between multiple documents
- Drag and Drop facility
- Snap to place, smart mate technology
- Integration with standard Microsoft software's like MS-word, MS-Excel, Visual Basic,etc

Blank Development





Controlling Parameters

- Sheet metal Bend parameters can be controlled using following options:
  - Bend Table
  - Bend Allowance
  - Bend Deduction
  - K - factor

Bend allowance with a K-Factor is calculated as follows:

BA=ΠI(R + KT) A/180

where:

BA = bend allowance

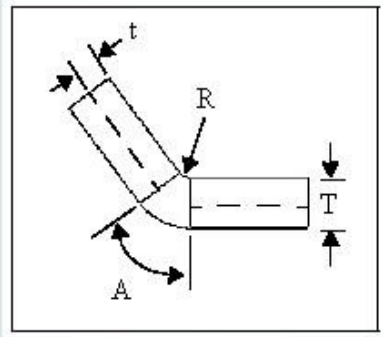
R = inside bend radius

K = K-Factor, which is t / T

T = material thickness

t = distance from inside face to neutral sheet

A = bend angle in degrees (the angle through which the material is bent)

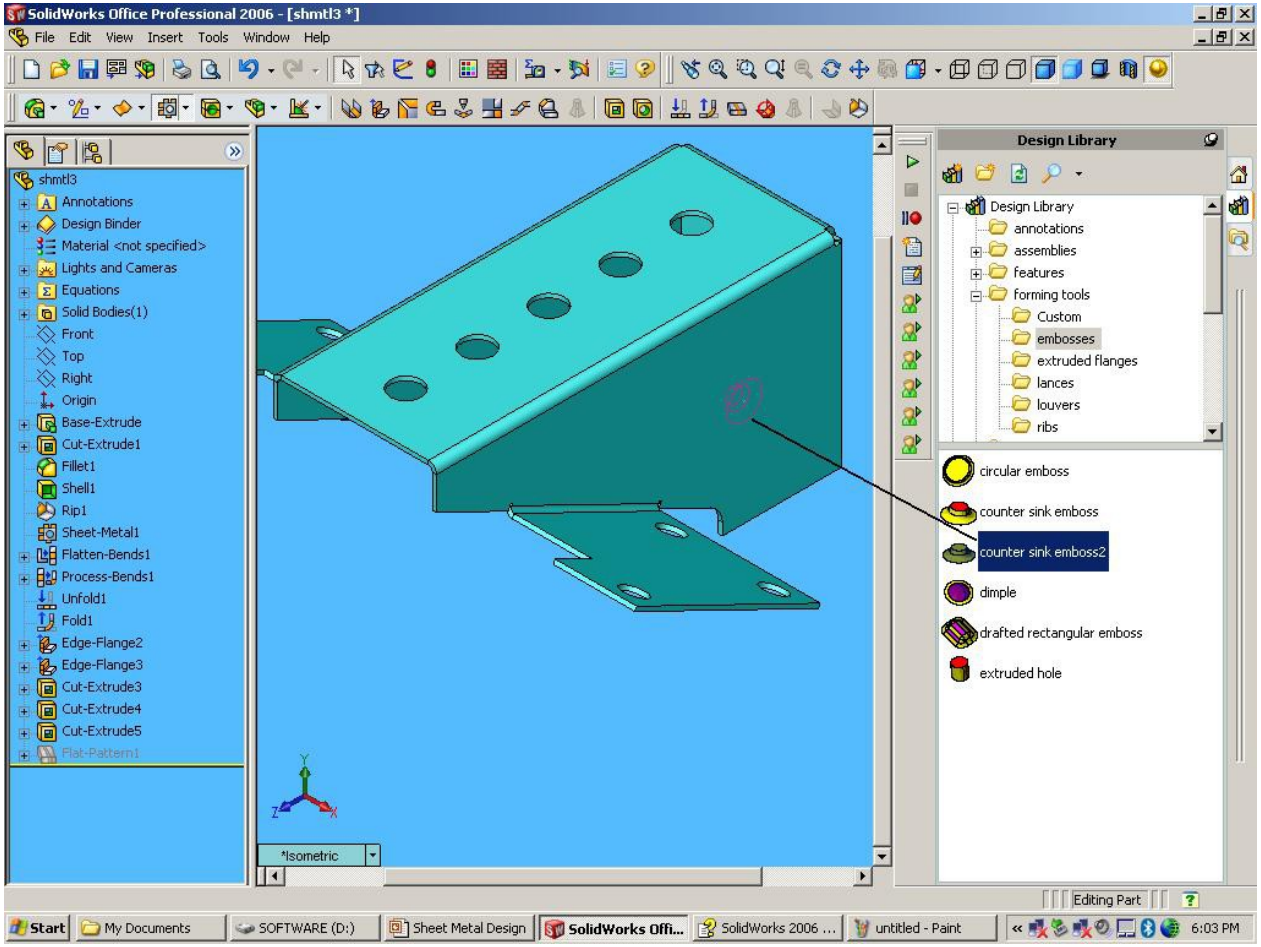


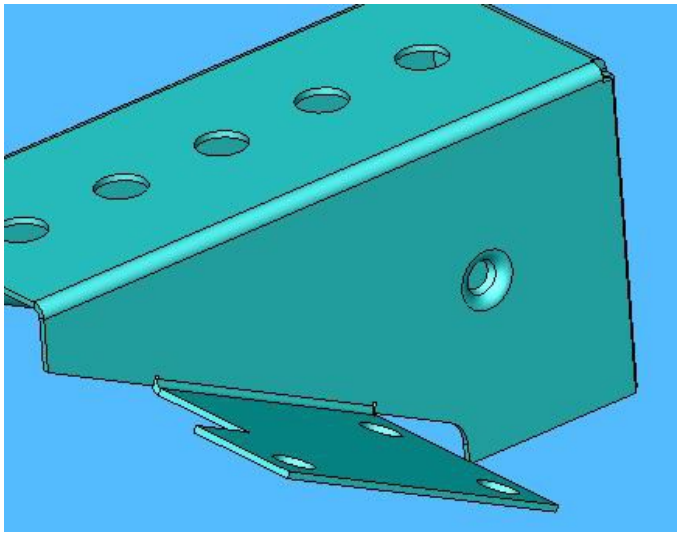
	A	B	C	D	E	F	G	H	I
1	Unit:	Inches							
2	Type:	Bend Allowance							
3	Material:	**Soft Copper and Soft Brass**							
4	Comment:	Values specified are for 90-degree bends							
5	**Radius**	**Thickness**							
6		**1/64**	**1/32**	**3/64**	**1/16**	**5/64**	**3/32**	**1/8**	**5/32**
7	**1/32**	0.058	0.066	0.075	0.083	0.092	0.101	0.118	0.135
8	**3/64**	0.083	0.091	0.1	0.108	0.117	0.126	0.143	0.16
9	**1/16**	0.107	0.115	0.124	0.132	0.141	0.15	0.167	0.184
10	**3/32**	0.156	0.164	0.173	0.181	0.19	0.199	0.216	0.233
11	**1/8**	0.205	0.213	0.222	0.23	0.239	0.248	0.265	0.282
12	**5/32**	0.254	0.262	0.271	0.279	0.288	0.297	0.314	0.331
13	**3/16**	0.303	0.311	0.32	0.328	0.337	0.346	0.363	0.38
14	**7/32**	0.353	0.361	0.37	0.378	0.387	0.396	0.413	0.43
15	**1/4**	0.401	0.409	0.418	0.426	0.435	0.444	0.461	0.478
16	**9/32**	0.45	0.458	0.467	0.475	0.484	0.493	0.51	0.527
17	**5/16**	0.499	0.507	0.516	0.524	0.533	0.542	0.559	0.576
18	Comment:	**Extracted from Machinery Handbook - 26th Edition with permissi**							
19	Comment:								

Gauge No.	Gauge(Thickness)	Available Bend Radius
3 Gauge	0.2391	.25; .50; .75
4 Gauge	0.2242	.25; .50; .75
5 Gauge	0.2092	.25; .50; .75
6 Gauge	0.1943	.20; .25; .50; .75
7 Gauge	0.1793	.20; .25; .50; .75
8 Gauge	0.1644	.20; .25; .50; .75
9 Gauge	0.1495	.15; .20; .25; .50
10 Gauge	0.1345	.15; .20; .25; .50

Forming Tools

- Forming tools can be created using regular Solid modeling and it can be saved in library. Whenever it needs, just drag and drop from library.





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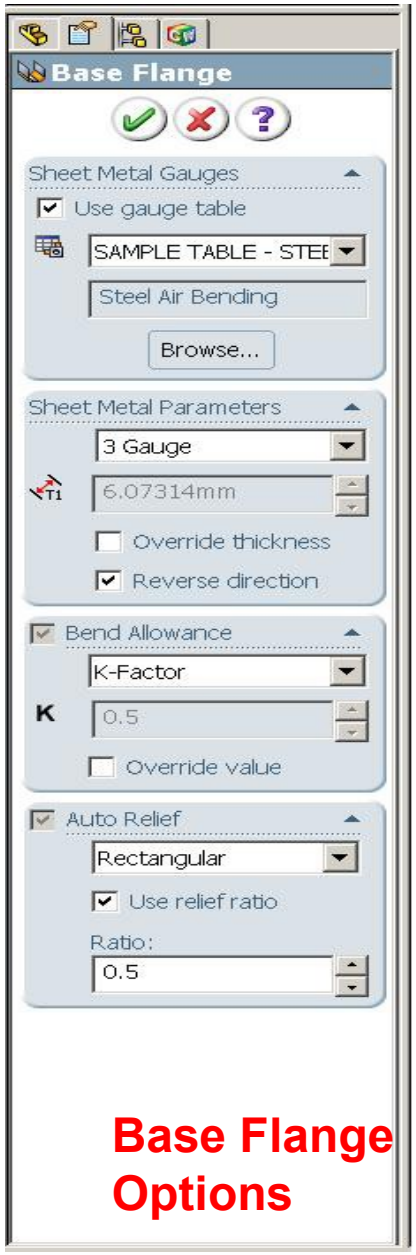
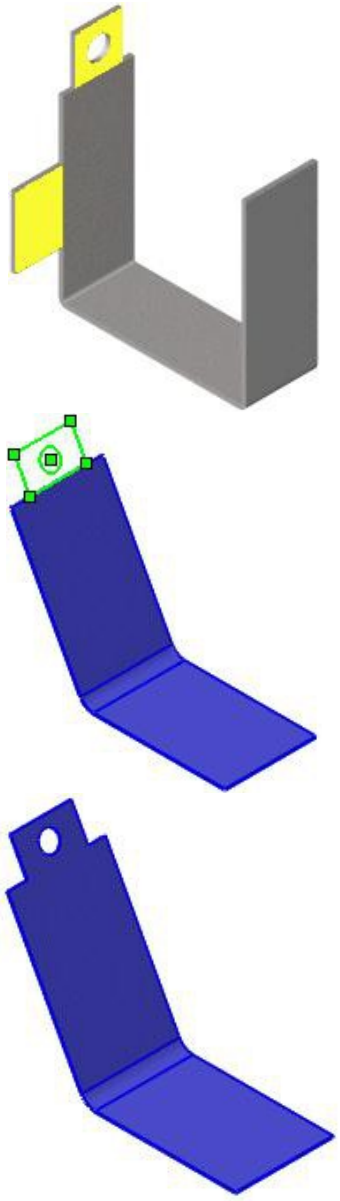
Sheet metal Design Tools

- Base Flange
- Tab
- Edge Flange
- Miter Flange
- Hem
- Sketched Bend
- Closed Corner
- Flatten
- Jog
- Break Corner / Corner Trim
- Lofted Bends
- Fold / Unfold
- Rip
- Insert Bends
- Vent
- Fill Pattern
- Feature Library

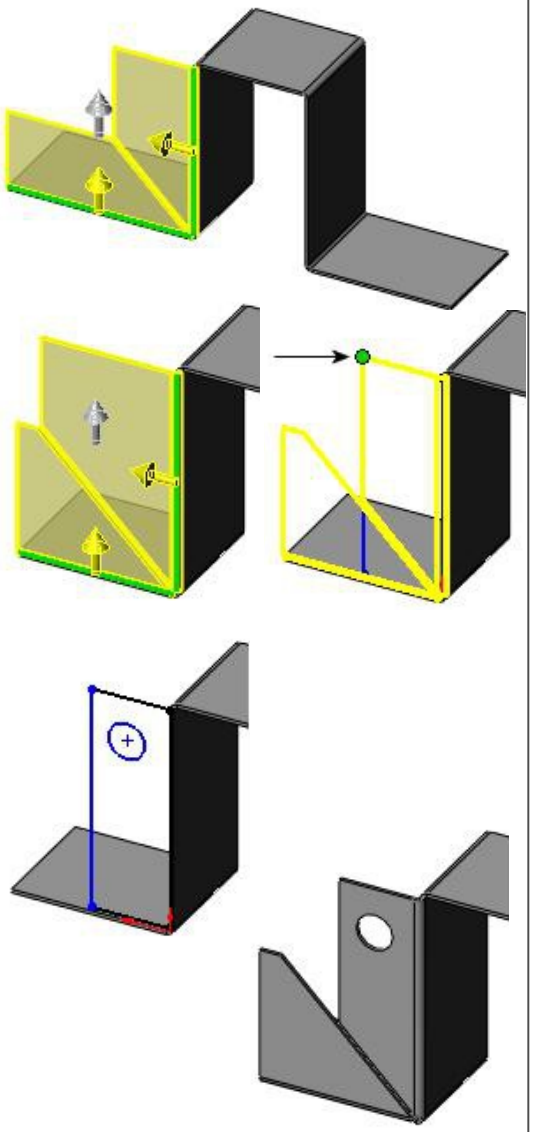
Sheet Metal Flange Design – Wide variety of Options



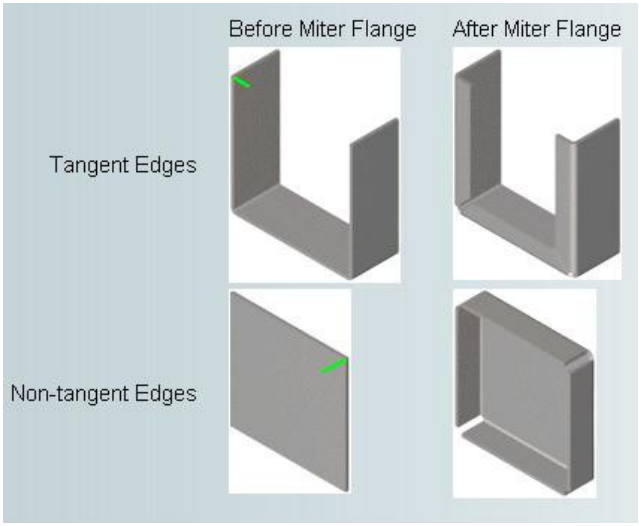
Base Flange Options



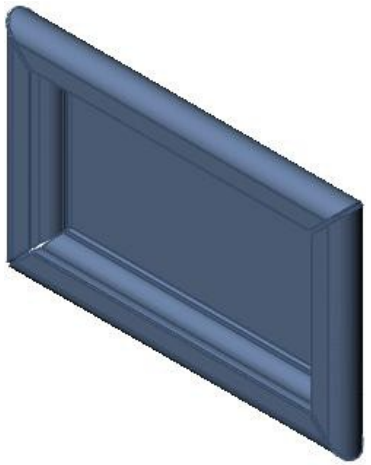
Tab Options



Edge Flange Options



Mitre Flange Edge Options



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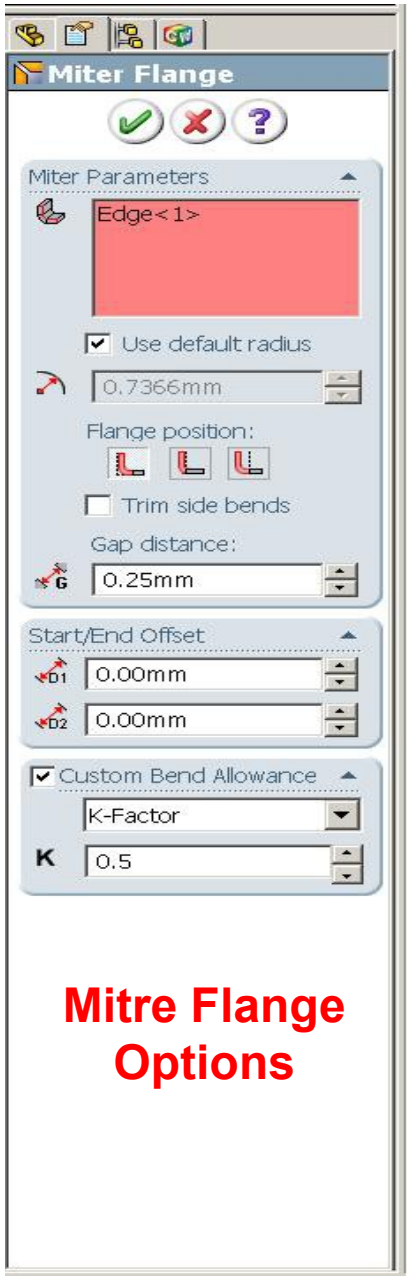
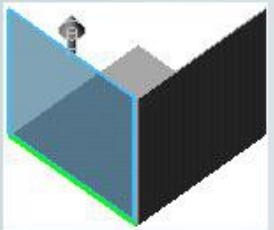
Sheet Metal Flange Design – Bend Options

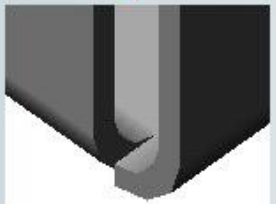


Mitre Flange Options

This is the preview of an Edge Flange feature. Notice the bend region of the blue preview touches the bend of the L-shaped base flange.

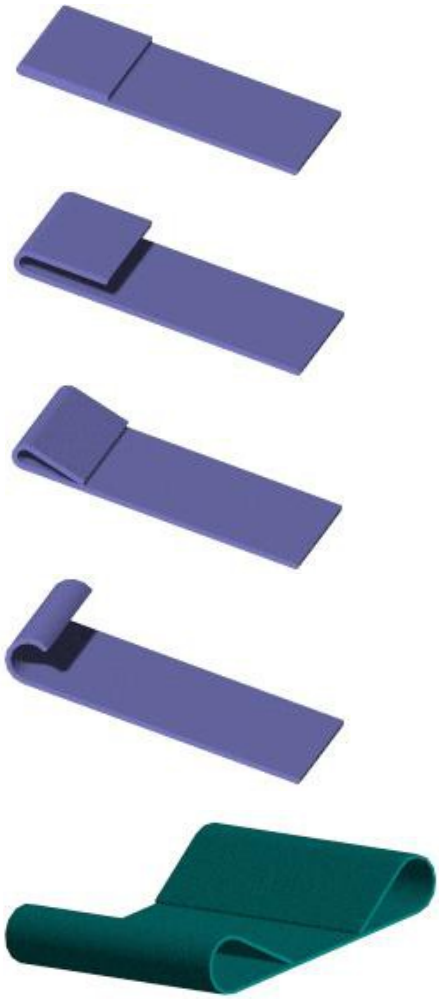


This is the end result without the **Trim side bends** check box.



This is the end result with the **Trim side bends** check box.

Trim side Bend Options



Hem Options

Sketched Bend Options

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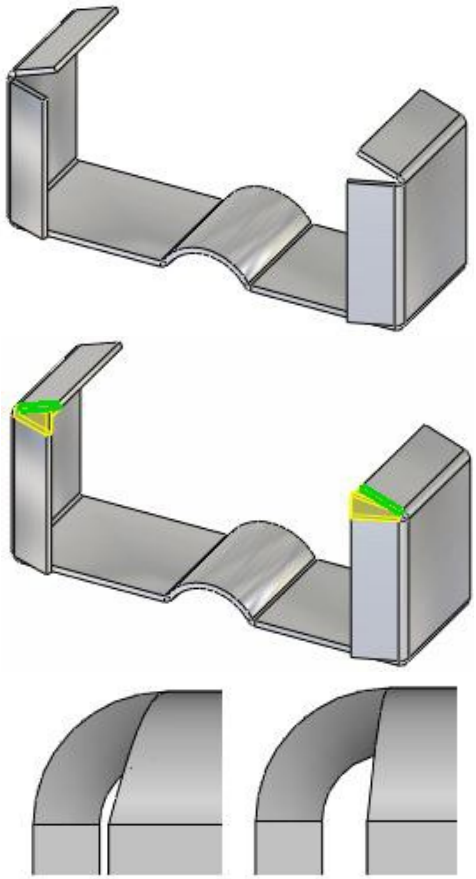
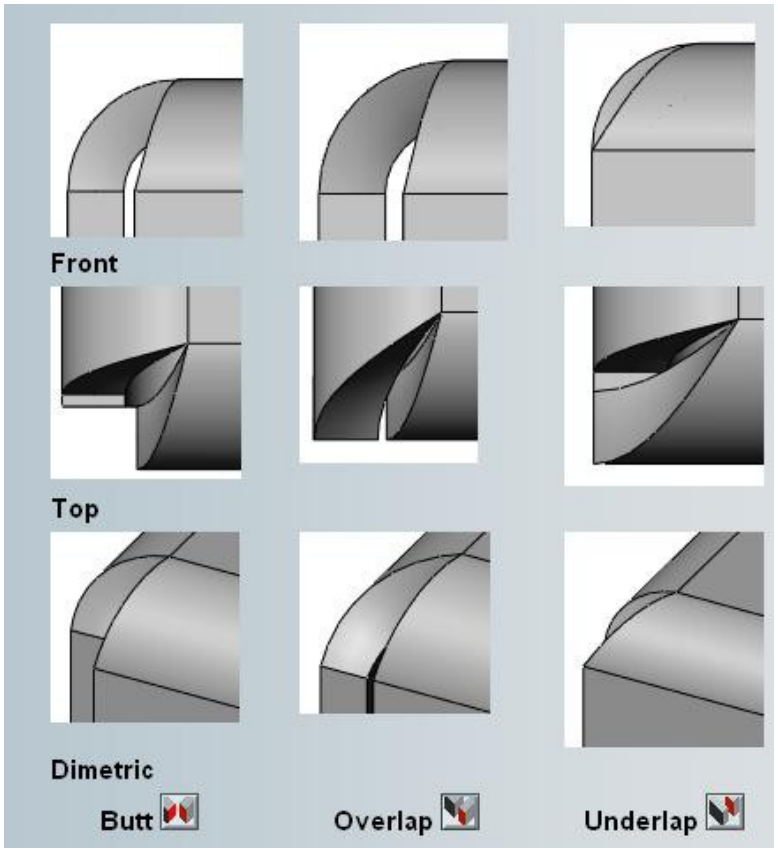
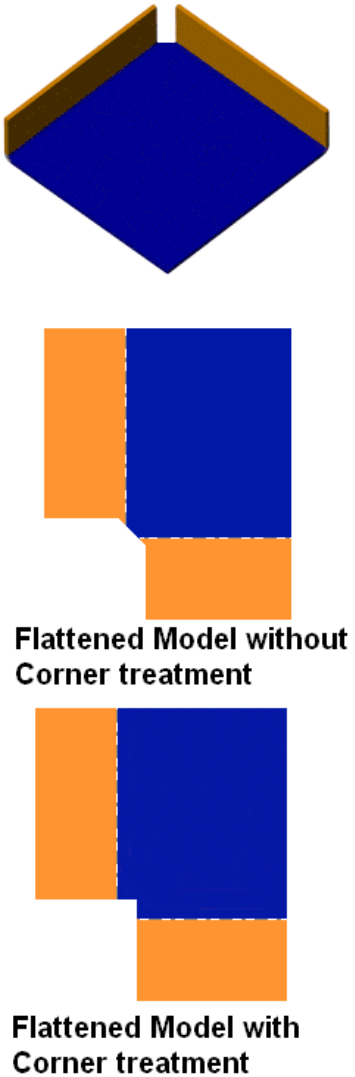
Sheet Metal Flange Design – Corner Treatment



Closed Corner Options



Examples of corner types



Corner Treatment

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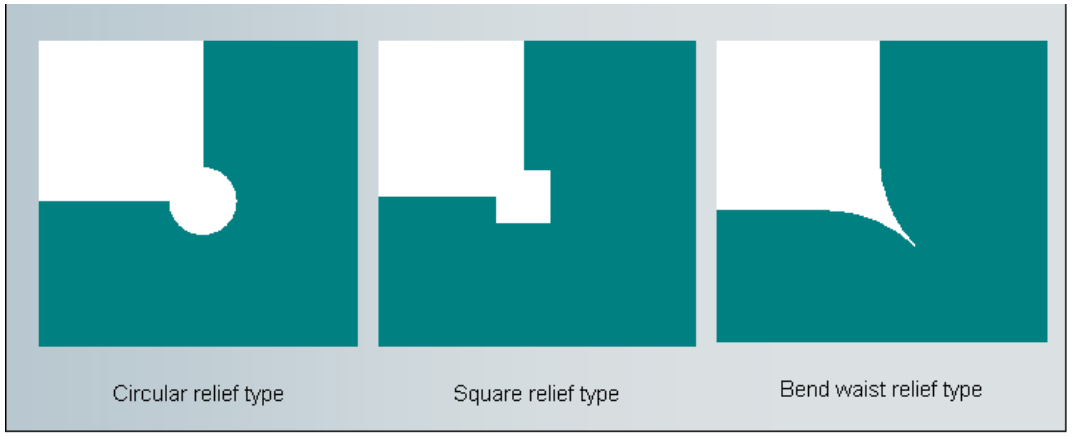
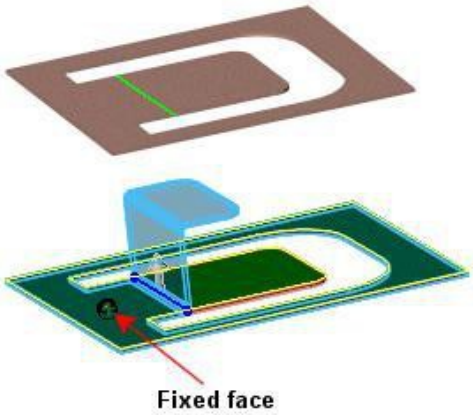
Sheet Metal Flange Design – Trim & Jog Options



Closed Trim Options



Jog Offset Options

Jog Options

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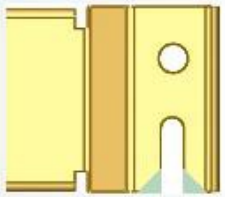
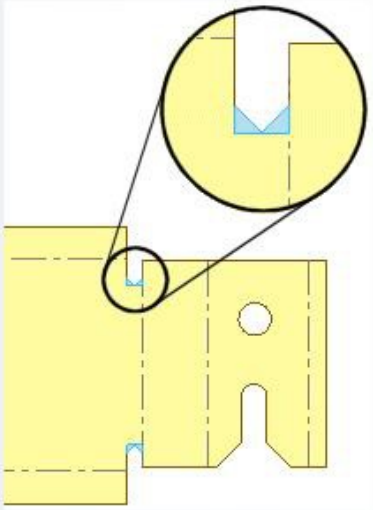
Sheet Metal Flange Design – Corner, Rip and Lofted Bends



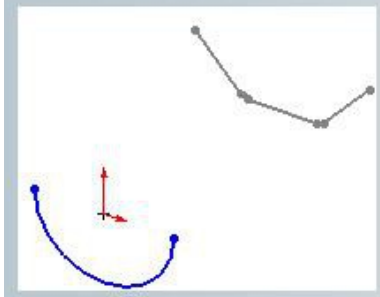
Preview of Break Corner/Corner-Trim



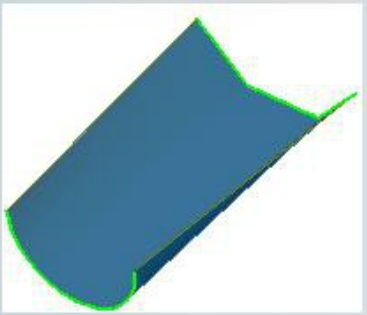
Preview of internal corners

Chamfered Filleted

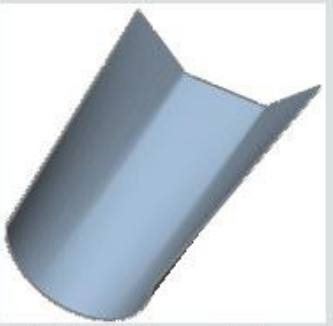
Break Corner / Corner-Trim Options



Begin with two open profile sketches.

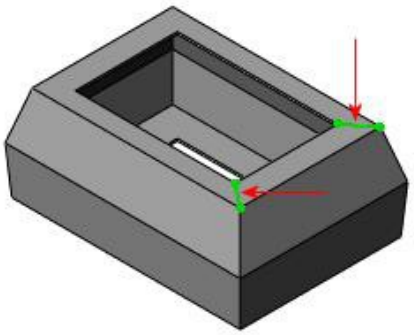


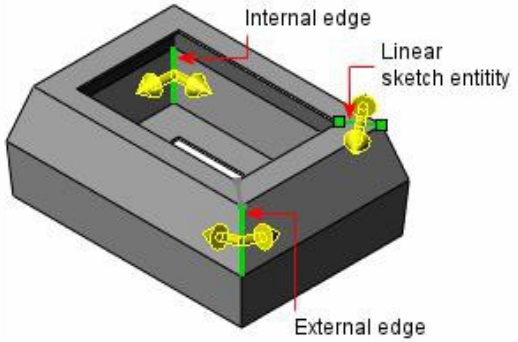
Use **Lofted Bends** to create a solid feature.

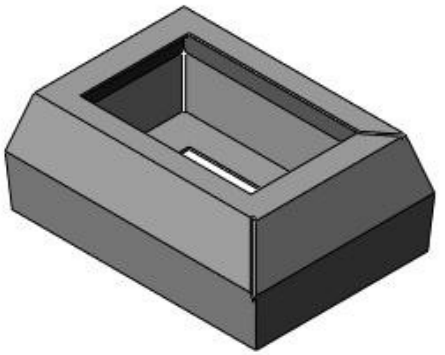


Lofted bend is complete.

Lofted Bend







Rip Feature

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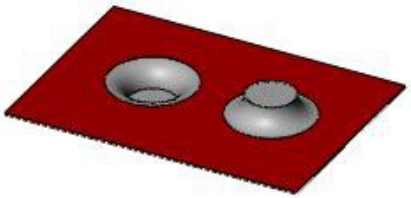
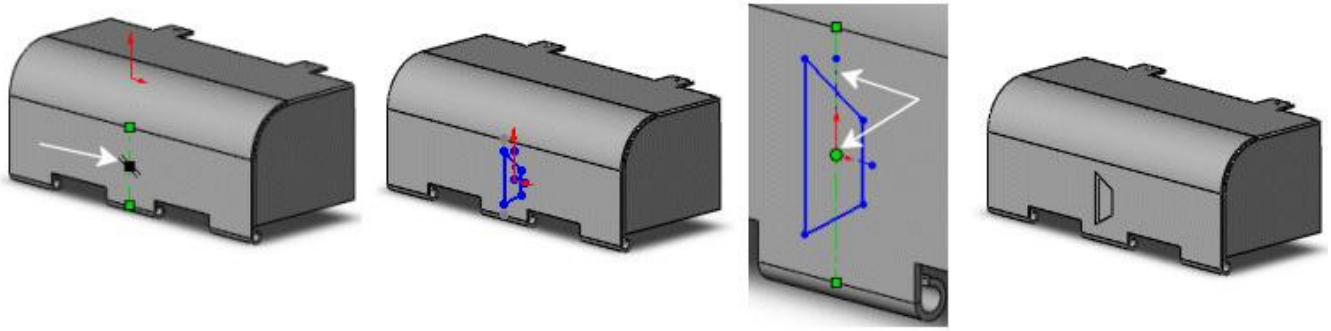
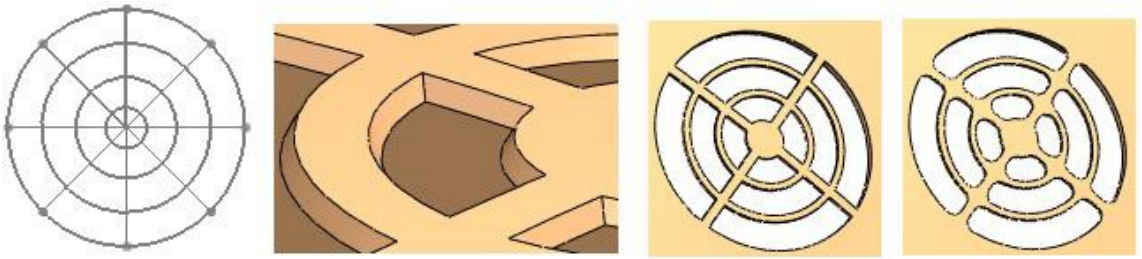
Sheet Metal Flange Design – Forming Tools & Incorporating Library Features



Forming from Design Library

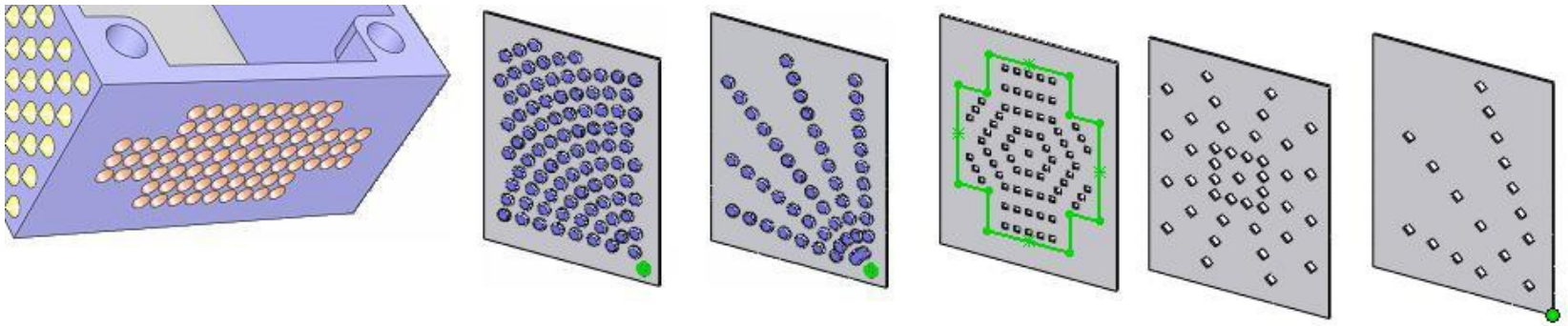


Positioning Forming Tools



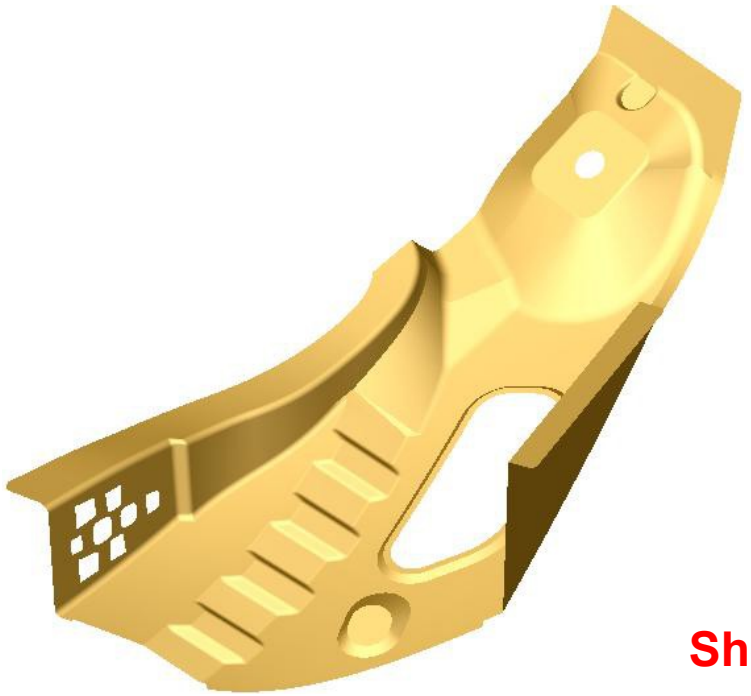
Vent Formation

Sheet Metal Flange Design – Patterning & Surfacing



Fill Pattern Options

(Size, Shape of hole and distribution)



Sheet Metal examples with Surfaces

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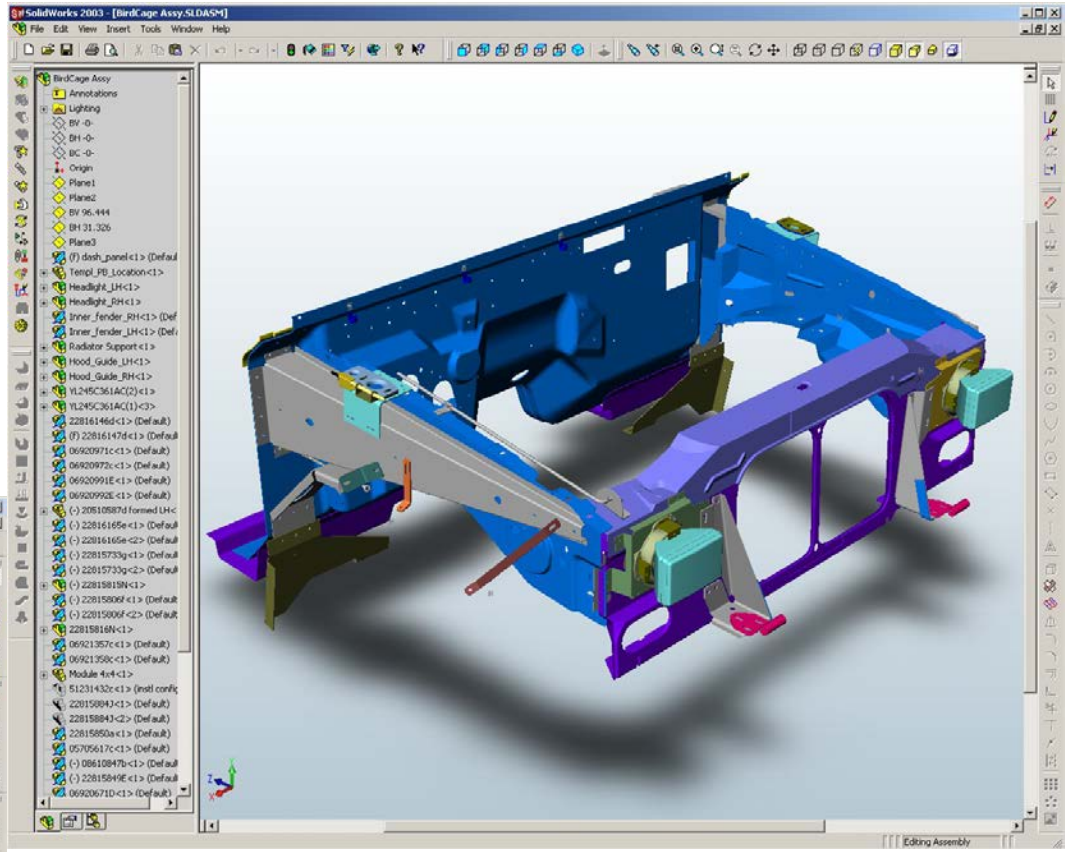
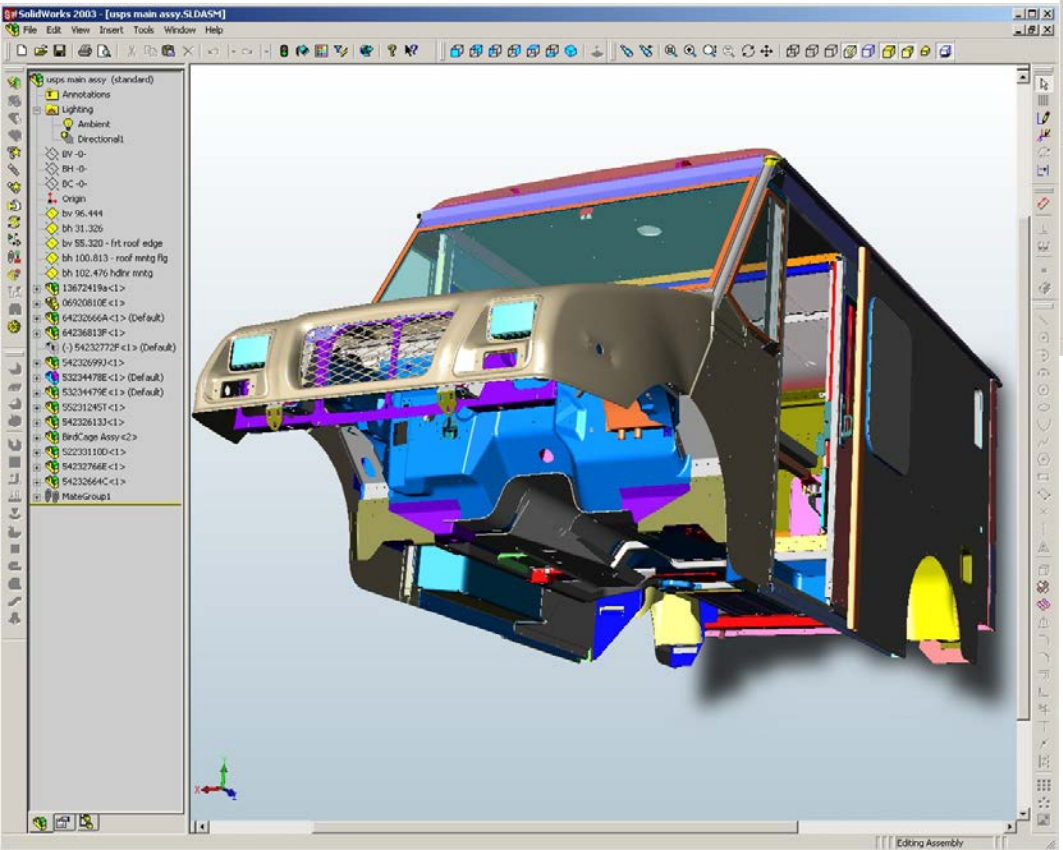
Sheet Metal Examples





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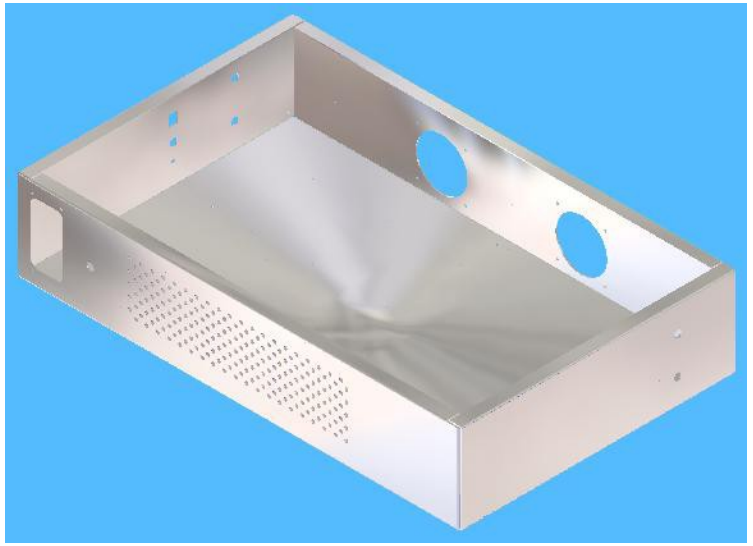
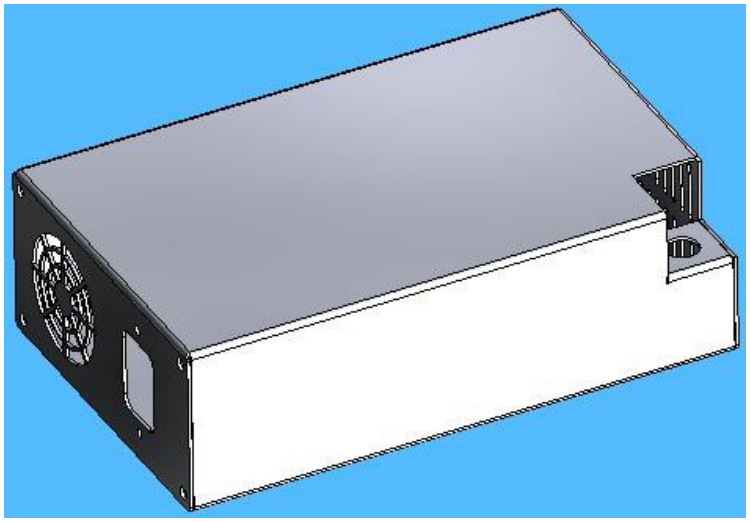
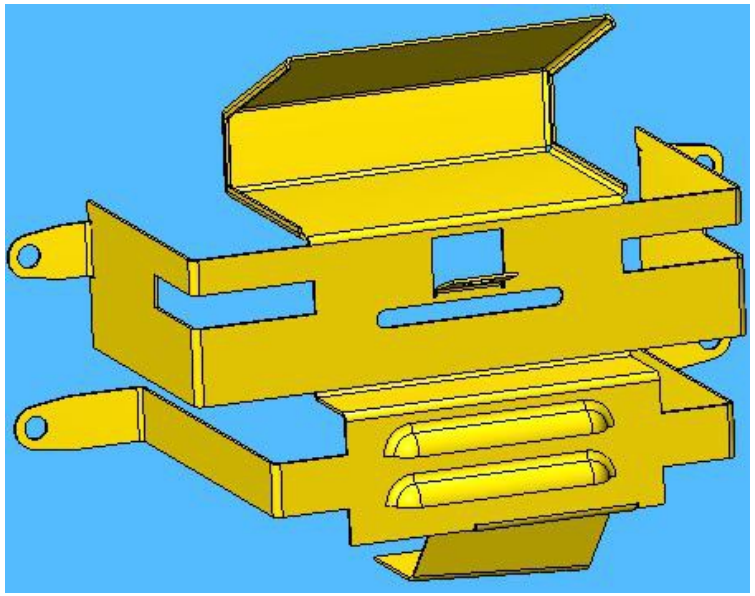
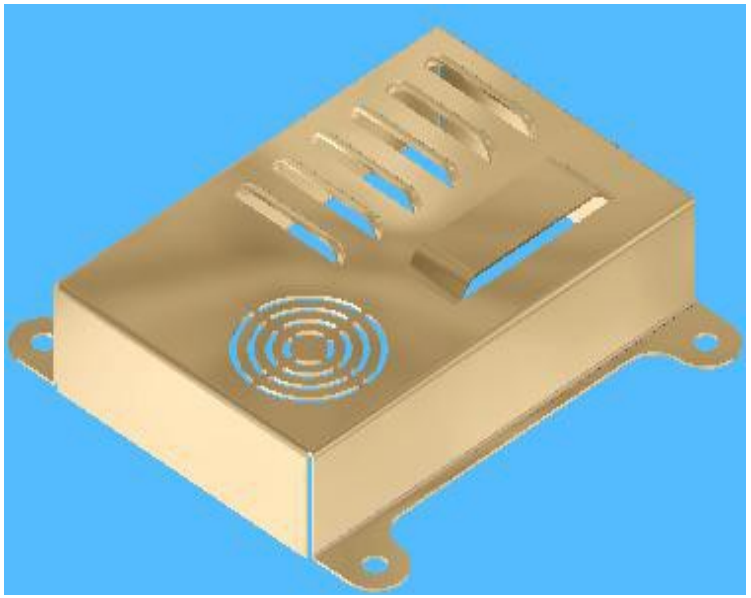
Sample Components





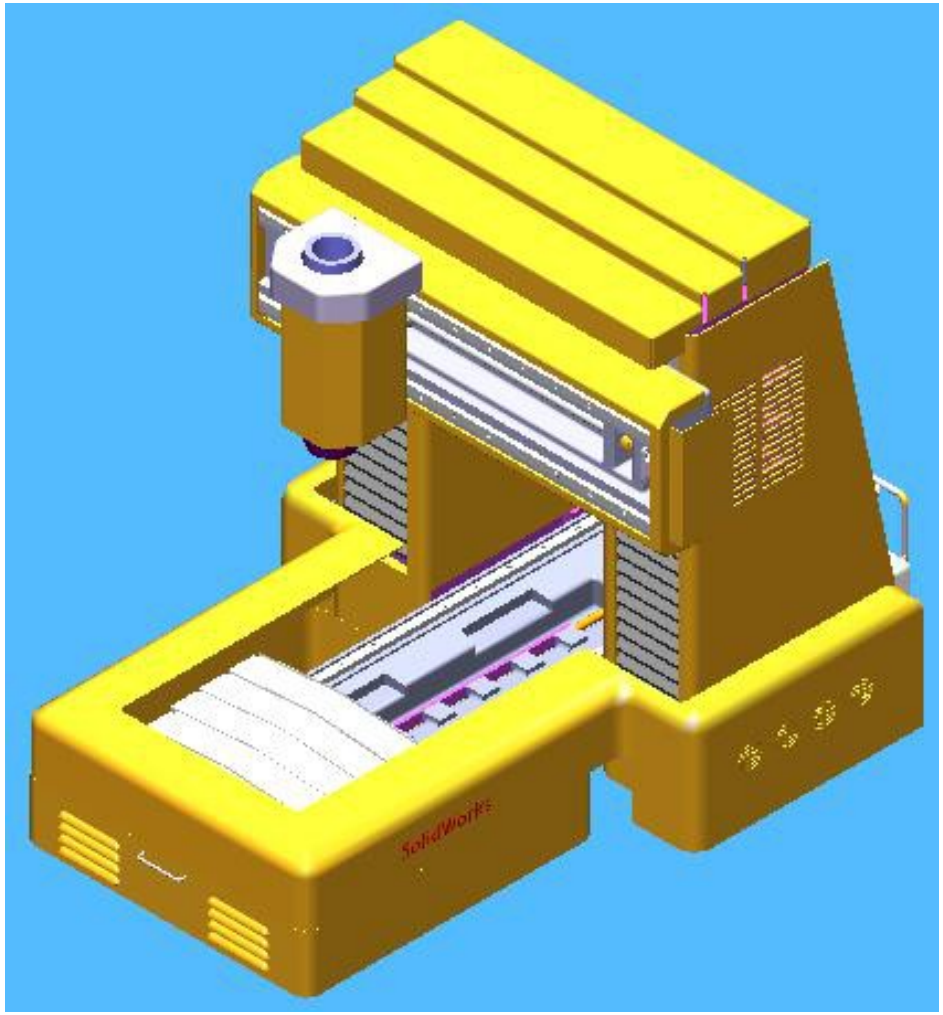


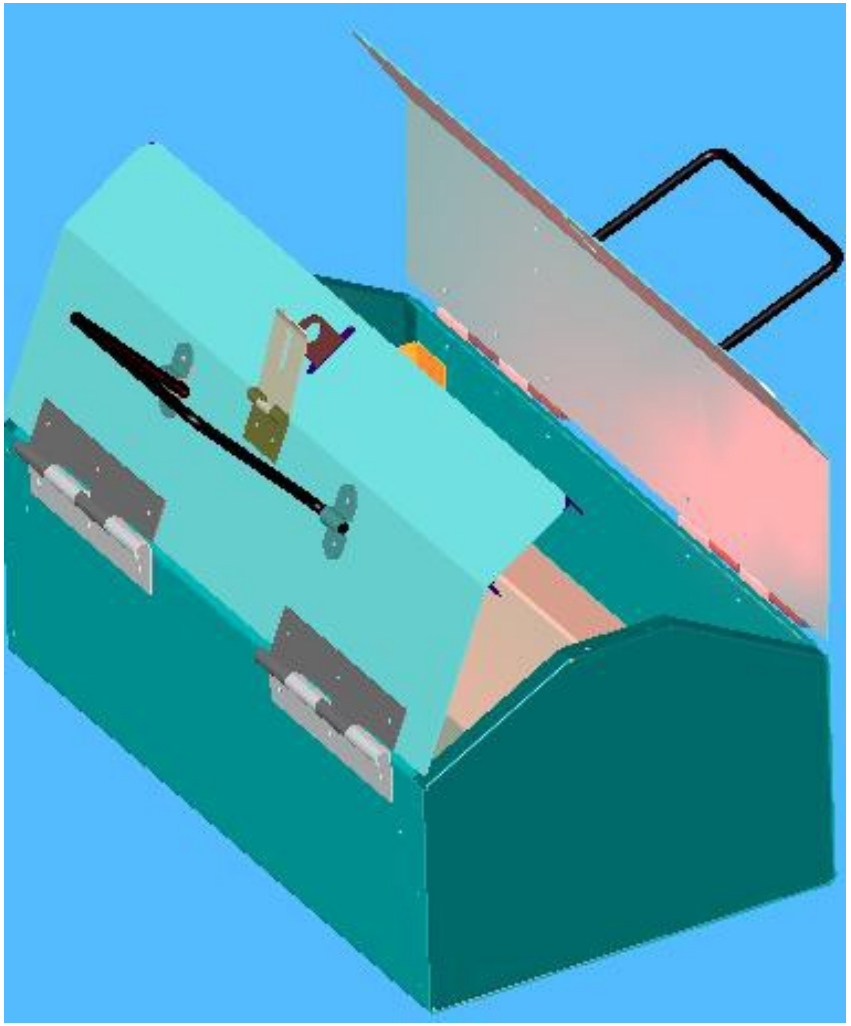


Sheet metal Assembly

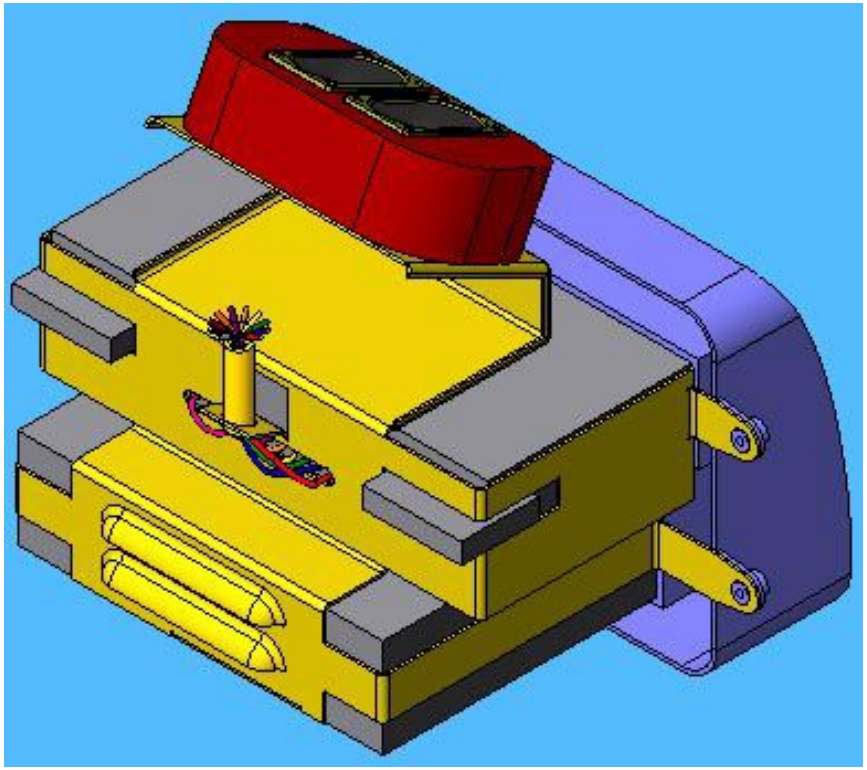
- Bottom up approach
- Top Down approach
- Smart mate technique
- Smart fasteners
- Smart Component
- Physical Simulation
- Interference Detection
- Part / Assembly Library
- Exploded View
- Mass and CG Calculations

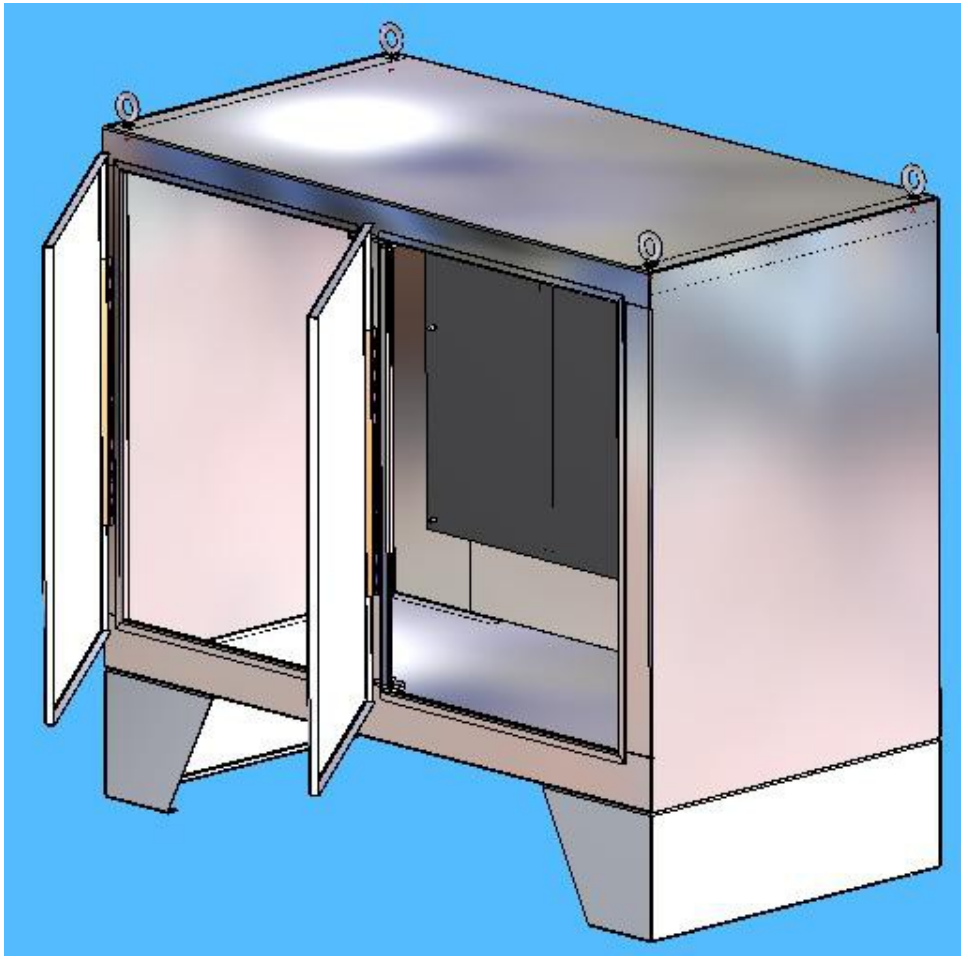
Sample Assembly





Sample Assembly

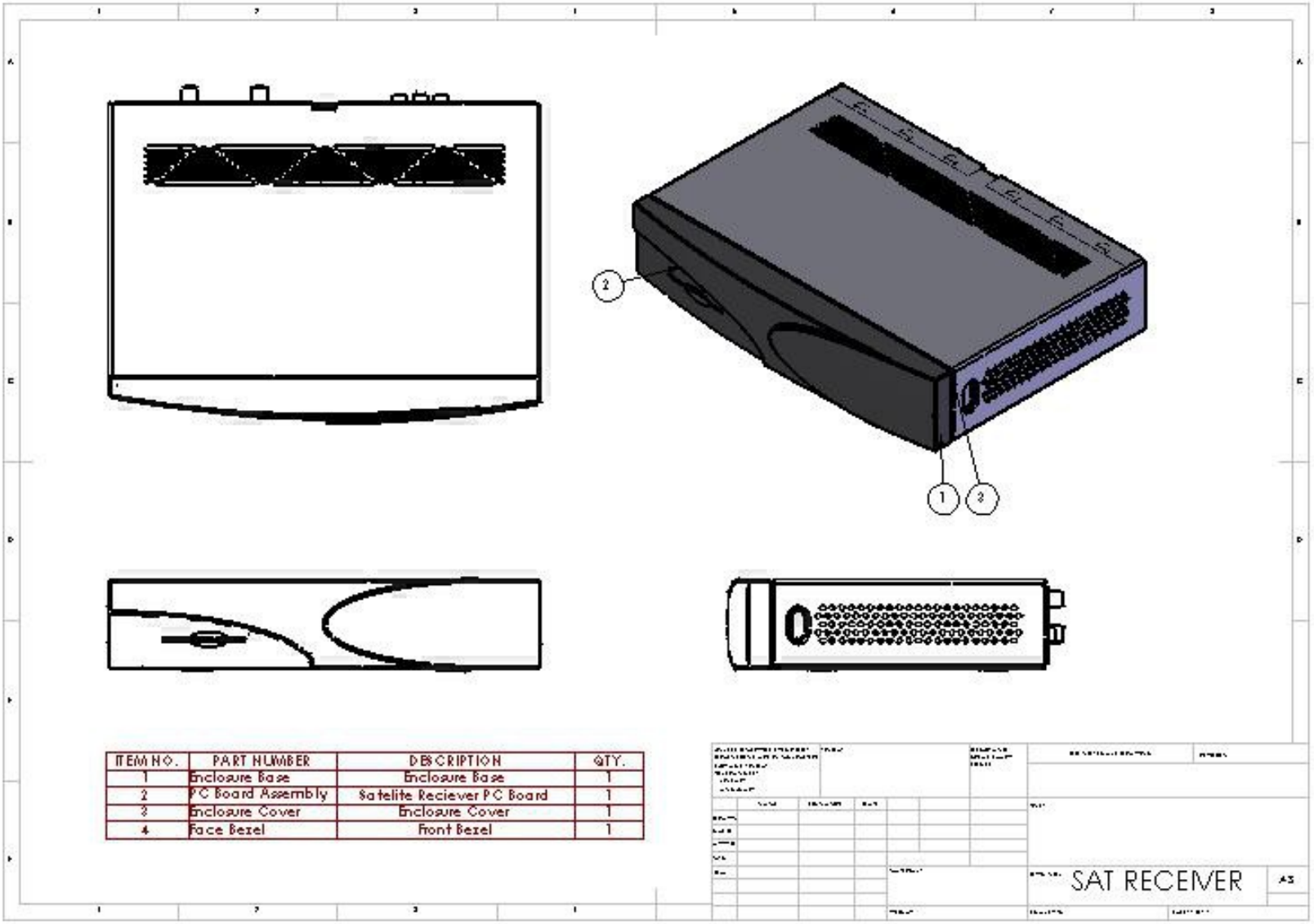




Drawing Creation

- Bi-Directional Associativity
- Flatten view with bend lines and bend notes
- Automated BOM Generation, export it as text and excel formats
- Automated Ballooning
- Exploded View
- Alternate Position view
- Automated Drawing Templates
- Save as pdf, dwg, dxf, tiff, jpeg and
- Draw Compare
- Design Checker
- Annotation Library

Sample Drawing



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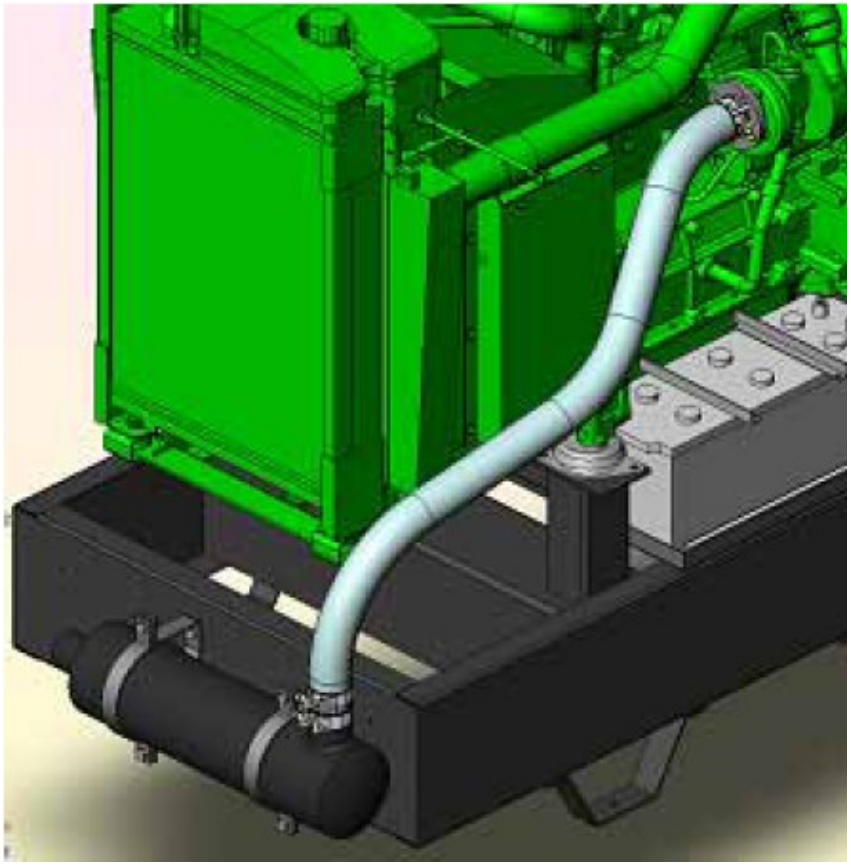
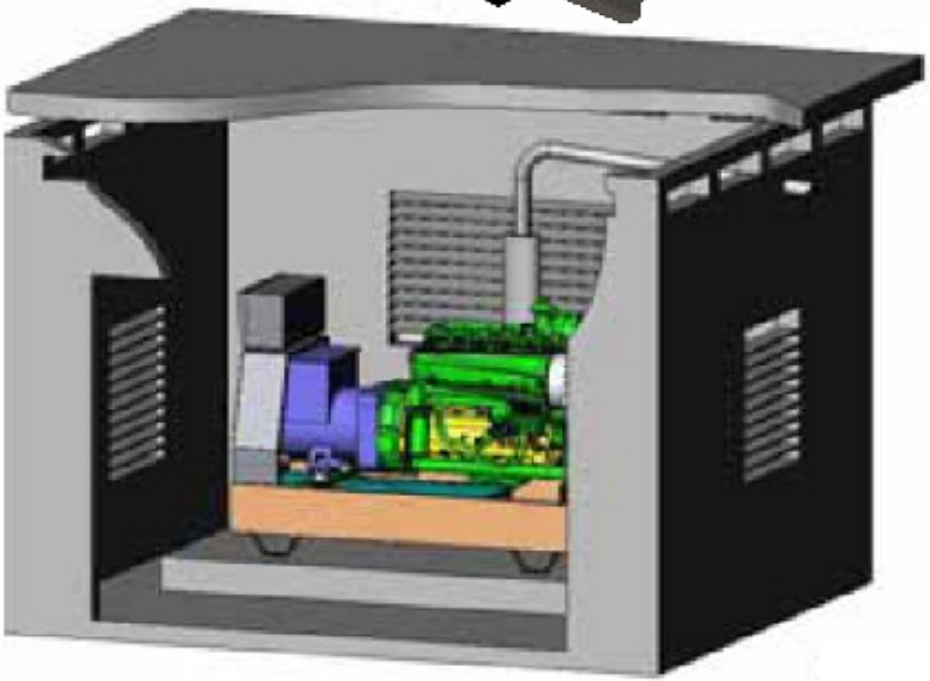
Sheet Metal Customer References





ABAMOTOR ENERGIA

SolidWorks used in Designing Sheet-metal Enclosures

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Sheet Metal Customer References

2. GENERATING SET MAINTENANCE

Generating set description.(Fig 01)

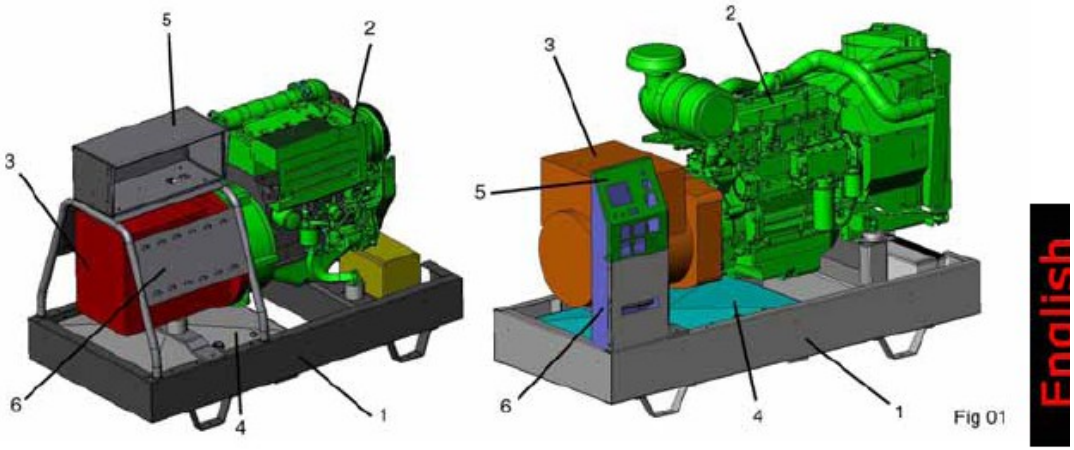

Fig 01

English

1. Frame
2. Engine
3. Alternator
4. Fuel tank
5. Control board
6. Control board support

Mains points for maintenance of frame and associate components (Fig 02)

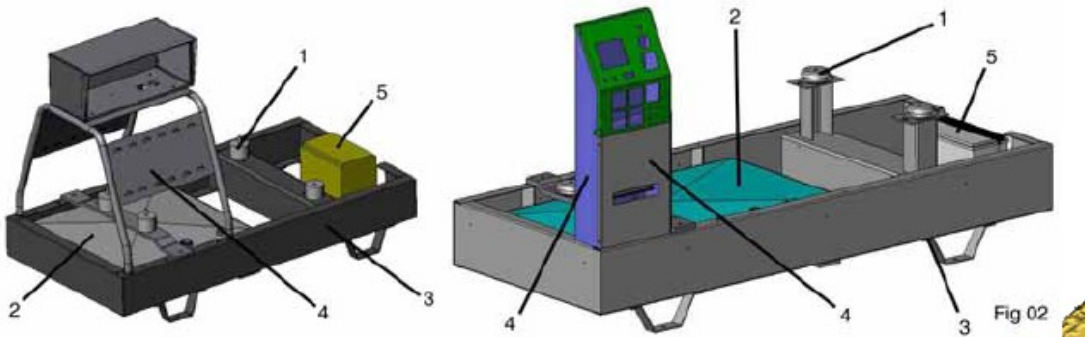

Fig 02

1. Anti-vibration mountings (AVM's)
2. Fuel tank
3. Check screw works and welds
4. General condition of the control board support
5. Battery

ABAMOTOR ENERGIA

Installation manuals are developed using SolidWorks

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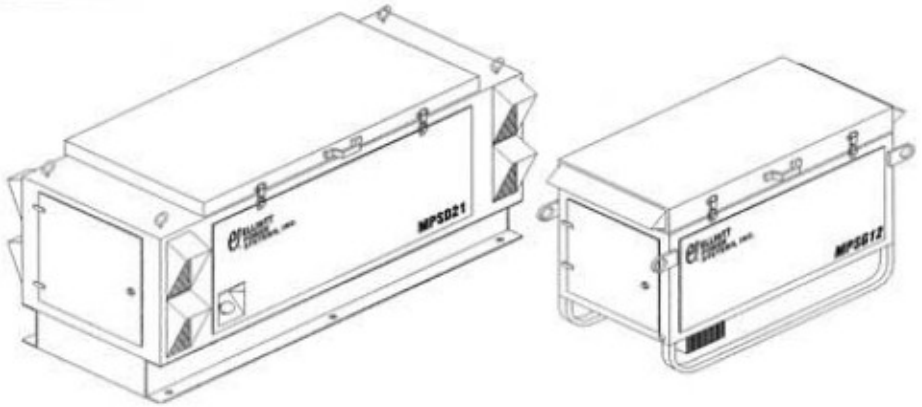
Sheet Metal Customer References

MODEL #	MPSG10		MPSG12		MPSD12	MPSD17	MPSD21
FUEL TYPE	PROPANE VAPOR	NATURAL GAS	PROPANE VAPOR	NATURAL GAS	NO. 2 DIESEL	NO. 2 DIESEL	NO. 2 DIESEL
ELECTRICAL STANDBY SURGE OUTPUT RATING	9.6 KW	8.6 KW	12 KW	10.8 KW	12 KW		
CONTINUOUS STANDBY ELECTRICAL OUTPUT	8.2 KW	7.4 KW	10.8 KW	9.7 KW	10.4 KW	17 KW	21KW
VOLTAGE	120/240	120/240	120/240	120/240	120/240	120/240	120/240
AMPERAGE	80/40	70/35	100/50	90/45	100/50	141/71	175/88
ENGINE MFG.	KOHLER-18	KOHLER-18	KOHLER-25	KOHLER-25	LOMBARDINI	LOMBARDINI	LOMBARDINI
ENGINE HP @ RATED R.P.M.	17HP @ (3600)	14HP @ (3600)	23HP @ (3600)	18HP @ (3600)	17.7 HP @ (3600)	28.56HP @ (1800)	36.72 HP @ (1800)
ENGINE DISPLACEMENT	624 CC	624 CC	725CC	725CC	671CC	2068 CC	2068 CC / TURBO
CYLINDERS	2	2	2	2	2	4	4
COOLING SYSTEM	AIR	AIR	AIR	AIR	AIR	WATER	WATER
FUEL CONSUMPTION AT FULL LOAD	10 (4.5) lbs./hr (kg./hr.)	155 (4.4) CFH(cu.m./hr)	12.5 (5.6) lbs./hr (kg./hr.)	194 (5.5) CFH(cu.m./hr.)	1.1 (4.2) US gal/hr (Litre/hr)	1.90 (7.2) US gal/hr (Litre/hr)	2.24 (8.5) US gal/hr (Litre/hr)
SOUND LEVEL @ 23 FT, 7 M, NO LOAD	63 dBA	63 dBA	63 dBA	63 dBA	66.7 dBA	68.5dBA	68.5 dBA
DRY WEIGHT lbs. (kg.)	551 (250)		557 (253)		683 (310)	1322 (600)	1322 (600)
DIESEL TANK CAPACITY US gal (litre)					7.1 (27)	24 (92)	24 (92)
BASIC FOOT PRINT L x W x H	43.5 x 21.25 x 36.5		43.5 x 21.25 x 36.5		43.5 x 21.25 x 36.5	70.25 x 27 x 37.5	70.25 x 27 x 37.5
STANDARD FEATURES INCLUDE:							
SOUND ATTENUATED WEATHERPROTECTIVE ENCLOSURE							
BATTERY CHARGER							
MAIN LINE CIRCUIT BREAKER							
EXHAUST MOUNTED SPARK ARRESTING SCREEN							
STANDARD COLOR # HAL 7035 LIGHT TURBO GRAY							
MPSD17 & MPSD21 HAVE GLOW PLUGS AND A BLOCK HEATER FACTORY INSTALLED							



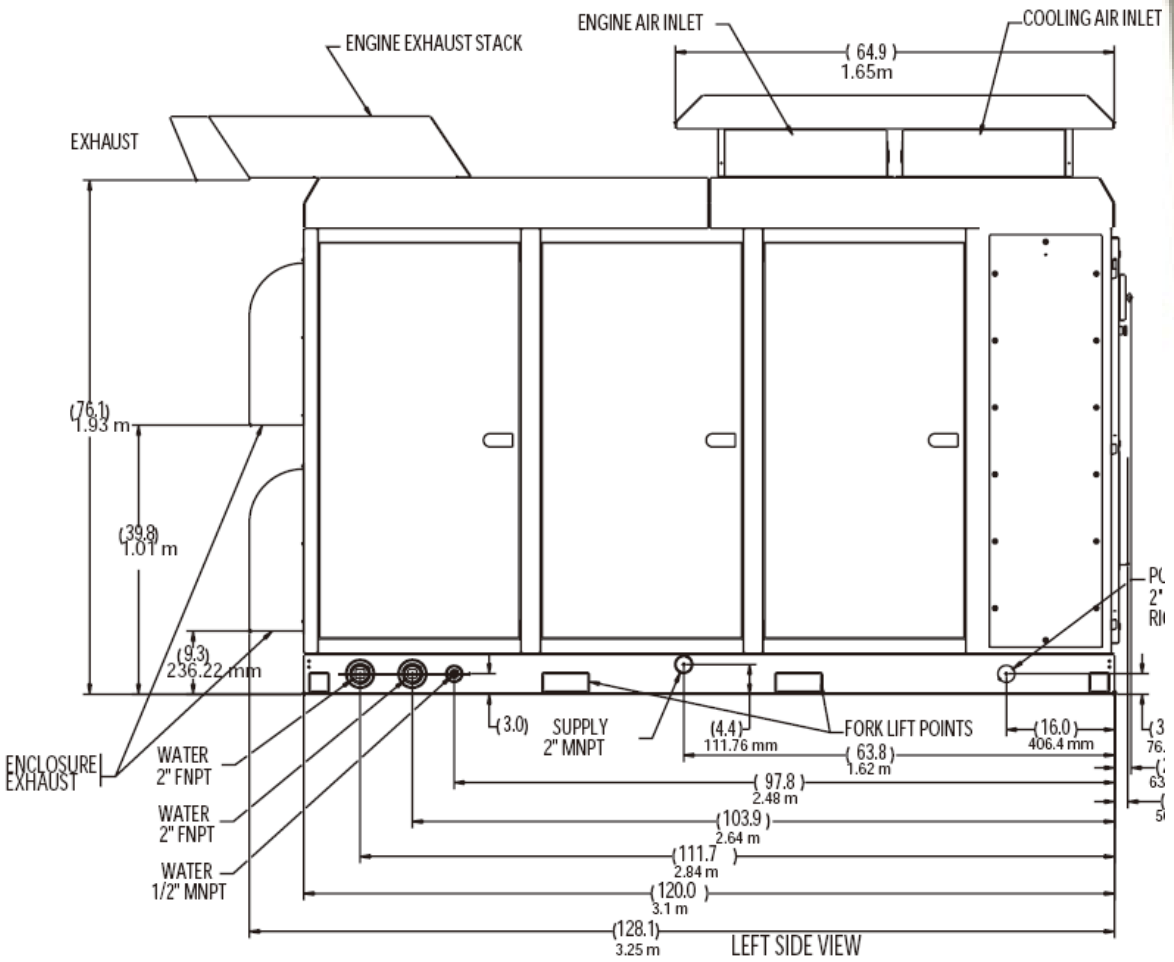
ELLIOTT POWER SYSTEMS, INC.

SolidWorks is used for Sheet Metal Design

Configurations used for flexible design

Reference in Power Generator Equipment

ELLIOTT MICROTURBINES
EBARA GROUP

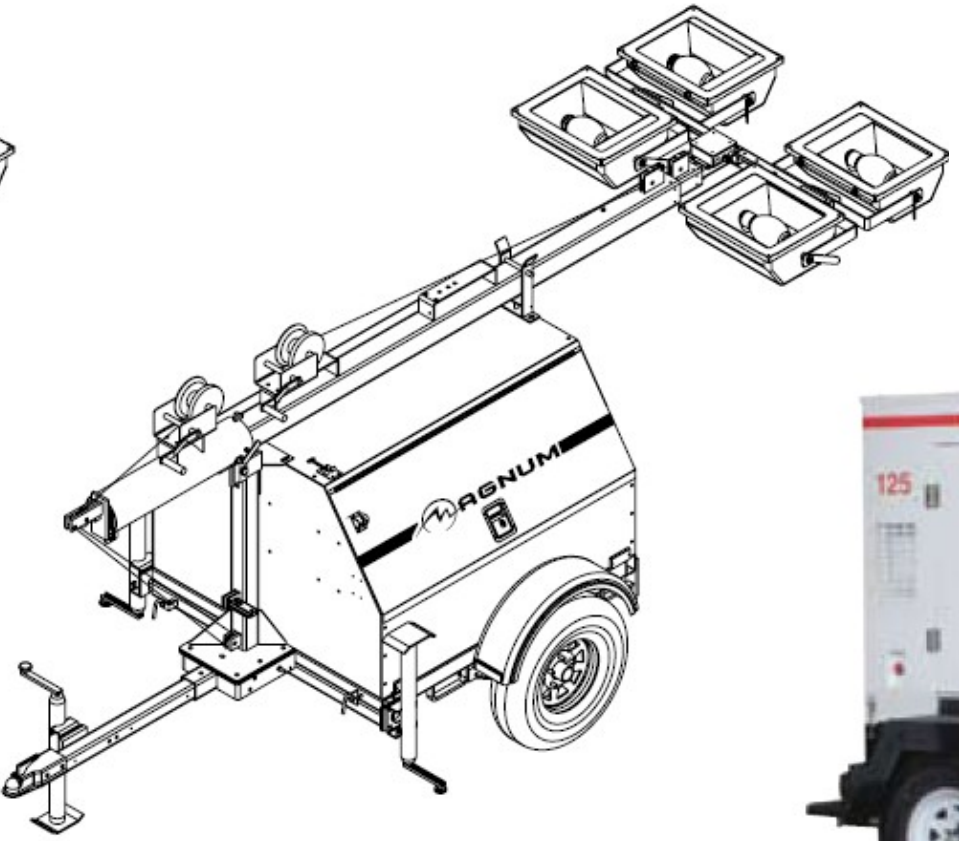


SolidWorks is used for Generator Set design at Elliott

Generation of Layout drawings in SolidWorks

www.egsindia.com

SolidWorks Customer References



4000 Series

AGNUM

MODEL MMG125

Leverages on SolidWorks 3D for Design and Downstream requirements

www.egsindia.com

References in Power Generator Equipment

Bredenoord
DE ZEKERHEID DIE U BELOOFT

aggreko

SolidWorks Customers

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SolidWorks Sheet Metal Design References

ADVANCED®
Diesel Engineering Ltd.

Advanced Diesel Engineering uses SolidWorks to design canopies as shown

SolidWorks in Use

STEMAC
GRUPOS GERADORES
YOUR ENERGY SOLUTION

SolidWorks Sheet Metal Design
in Real-World Applications

Reference in Power Generator Equipment

REAGAN EQUIPMENT COMPANY

PRAMAC GROUP POWER ENGINEERING

Users of SolidWorks for Enclosure and Control Panel designs

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Reference in Power Generator Equipment

SOLIDWORKS

AIR MOBILITY COMMAND

Power-Plus DCGS3040

30 kW, Tactical Quiet Generator Set
400 Hz, Diesel Engine Driven, Skid Mounted

The Power Plus DCGS3040 Digital Controlled Generator is a portable, skid-mounted, self-contained unit ruggedly constructed with a proven reputation for long, trouble-free operation. The diesel engine is fully compliant with EPA emissions limits. All units are provided with digital controls, instruments and accessories necessary for operation as a single unit or in parallel with other units of the same type and rating. All components including the generator and controls have been engineered for minimum maintenance. The unit is skid-mounted and fully enclosed with an integral fuel tank and auxiliary fuel input hose and valve. This unit is the commercial equivalent of the DOD Model MEP-815B.

Standard Features

- *Rugged Construction*
- *Digital Instrumentation*
- *Fully Instrumented*
- *Military Standard Design*
- *Digital Controls*
- *Fully Protected Circuitry*
- *High Reliability*

SPECIFICATIONS

MODEL TYPE: Power Plus DCGS3040 Skid-Mounted, Self-Contained, Militarized, Portable, Brushless, Diesel Engine Driven Generator Set with Integral Digital Controls and 8-hr. Onboard Fuel Capacity

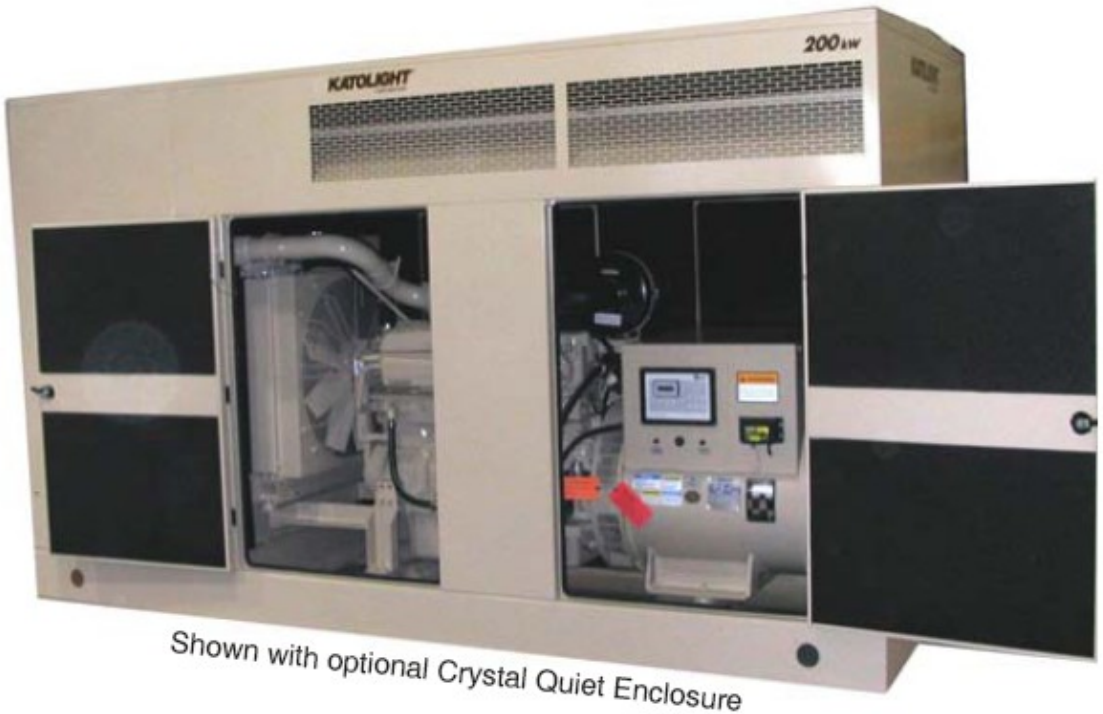
L3 communications
Westwood
MC II Electric

A SolidWorks customer in Generator Set application

www.egsindia.com

Engineering Global Solutions
Evolution thro' Knowledge

Reference in Power Generator Equipment



Shown with optional Crystal Quiet Enclosure

Power System Solutions
KATOLIGHT CORPORATION

SolidWorks Customers

SolidWorks is # 1 in Production

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Engineering Global Solutions
Evolution thro' Knowledge

Sheet-Metal Customer Reference

- Zero Zone, Inc. is a leading manufacturer of display coolers, freezers, and refrigerated merchandizing cases. For years, company engineers used AutoCAD® to design its products. In 1997, according to project engineer Owen Warr, Zero Zone hired an engineer intern who had experience using the SolidWorks® 3D mechanical design system.
- "The intern asked to use SolidWorks on the project he was assigned," Warr recalls. "Within months, the amount and quality of his work was a real eye-opener. In one week, he was able to design a complete product with four different-sized variations. We were impressed with the intern's effort and realized that 3D modeling could provide significant advantages over 2D."
- "SolidWorks provides the sheet metal functionality we need," says Mr. Owen Warr. "We make extensive use of this functionality in combination with configurations. SolidWorks has been very responsive in adding new features. We believe SolidWorks is one of the best design packages out there for handling sheet metal."

Results using SolidWorks:

Shortened design cycle by 66 percent
Increased sales by 335 percent
Reduced ECO process by 85 percent
Cut number of prototypes by 78 percent

www.egsindia.com

Sheet-Metal Customer Reference

Creactive designs Chiller Cabinet for Syspal Ltd.

Creactive Design's work for Syspal Ltd. is a great example of how using SolidWorks native data to communicate saved time and money. Syspal, the UK 's number one supplier and manufacturer of stainless steel and aluminium products, won the contract to supply Chiller Cabinets to the company Bombardier for the refurbishment of the GNER Mark IV railcar rolling stock. Bombardier Transportation is the global leader in the rail equipment, manufacturing and servicing industry.

Lead times were very tight so Syspal commissioned Creactive Design, an award winning product design consultancy, to design the new cabinet. Creactive was commissioned in large part because they were experienced SolidWorks users, therefore able to provide files that would be native to Syspal's in-house SolidWorks system. This would make it much easier to meet the tight delivery time. **Creactive's use of SolidWorks reduced time to market by at least 20 percent**.

The assembly was based around stainless steel and aluminum fabrication and the development program **exploited the sheet metal functions of SolidWorks to the full**. Having agreed upon details such as bend allowances and notching parameters to suit Syspal's manufacturing equipment, the sheet metal parts were laser profiled directly from the flat patterns generated in SolidWorks.

Creactive, enabled by SolidWorks, was able to complete Syspal's commission with great success. The design program was completed in 4 weeks from being briefed and included the creation of 81 unique parts, 17 sub-assemblies and 65 associated production drawings.

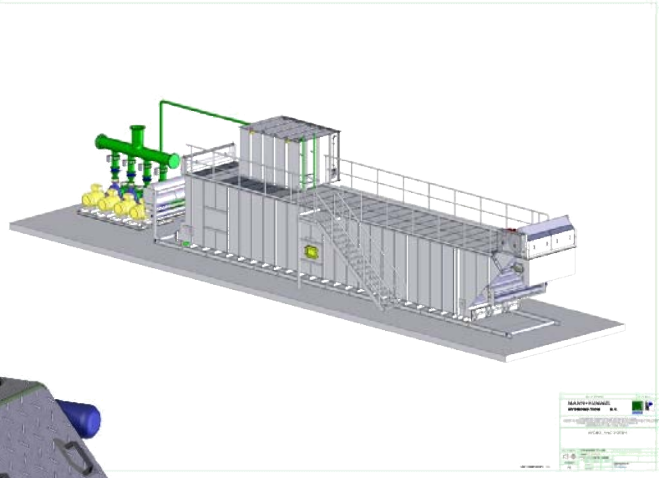
Customer Story of Migrating from Autodesk Inventor

Mann + Hummel Hydromation is the leading producer of automated coolant filtration and swarf (metal chips) handling systems for use with industrial processes involving high-speed metal cutting. The company designs, constructs, and installs its systems in large manufacturing plants for a range of customers, including major automobile manufacturers. Mann + Hummel Hydromation used Autodesk Inventor® 3D design software to develop its systems until 2003.

While attending a trade show, company representatives saw a quick demonstration of the SolidWorks® 3D mechanical design system in 2003 and began evaluating the software for implementation, according to Dirk Novak, CAD coordinator. “We were particularly interested in how SolidWorks handled large assemblies, which are used heavily in the
development of our coolant filtration and swarf handling systems,” he says.

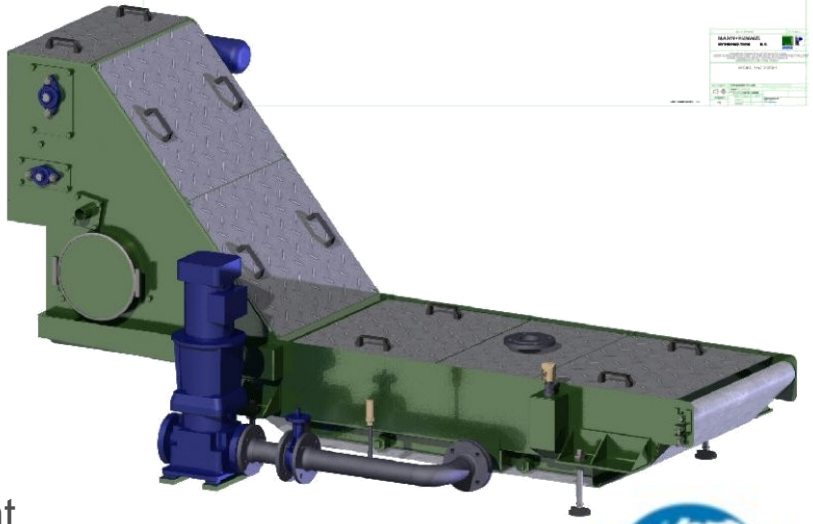
Novak asked his local SolidWorks reseller, Cadmes Belgium, for a complete demonstration. “**When I saw SolidWorks configuration capabilities, I was impressed by the power and flexibility of the software, and realized we needed those capabilities to energize our product development effort,” notes Novak. “We also saw the potential for using SolidWorks sheet-metal capabilities and the SolidWorks Routing package for further automating systems development**.”

“After we saw the capabilities of SolidWorks software, we believed we could realize a range of productivity improvements by implementing SolidWorks across the board for all new product development,” Novak adds.



Mann + Hummel Hydromation chose to migrate to SolidWorks software, installing 15 seats, because of its large assembly, configuration, and sheet-metal design capabilities.

The company wanted to tap the software’s performance power, robust application program interface (API), and versatility. The company also uses SolidWorks Routing software for routing cables, wiring, and piping throughout its custom-designed cooling and filtration systems.



Results using SolidWorks:

- Reduced design cycles by more than 30 percent
- Shortened time required to make design changes by 90 percent
- Improved quality and minimized design errors
- Enhanced design communications with existing & prospective customers

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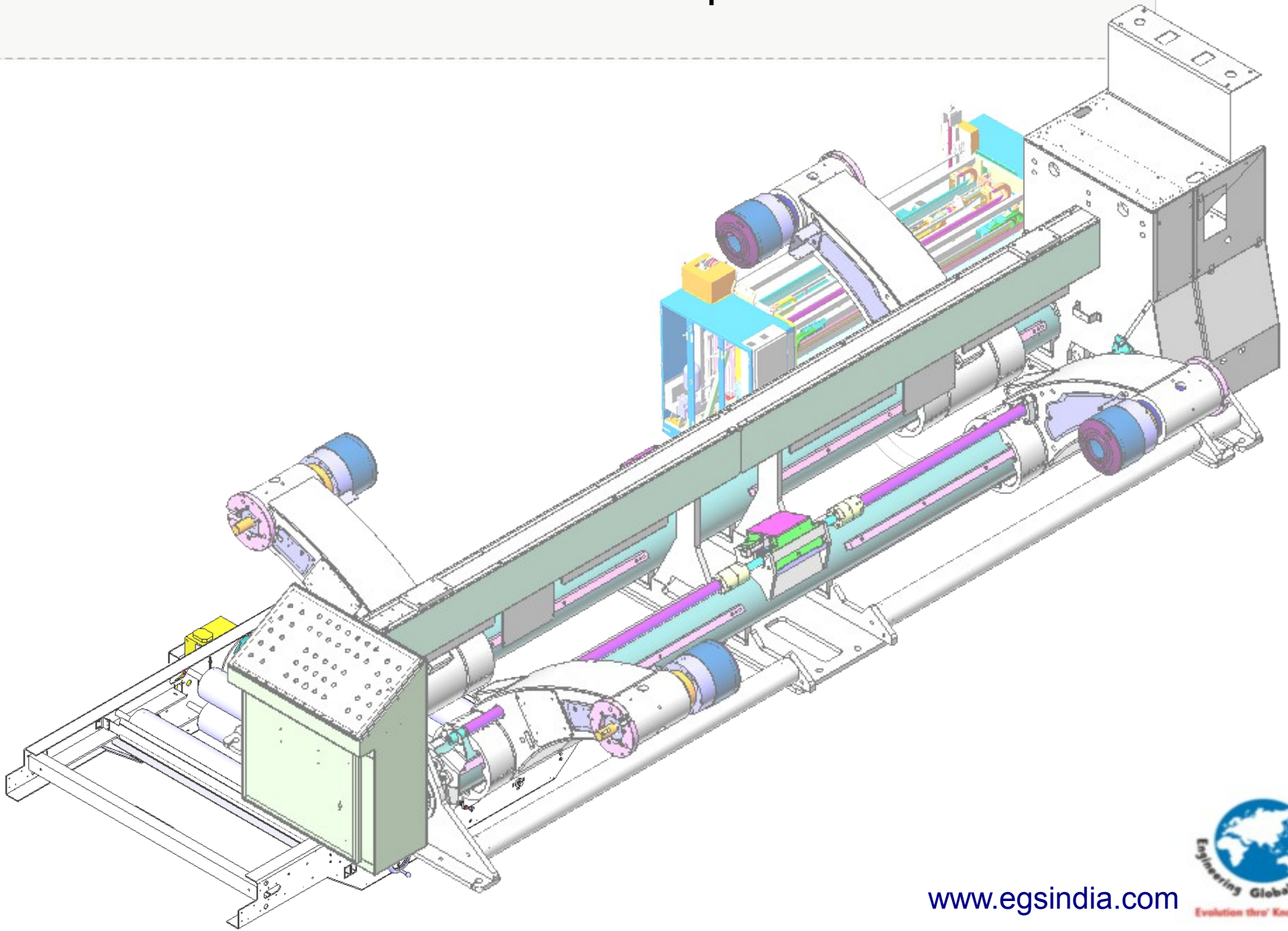
Sheet Metal Examples



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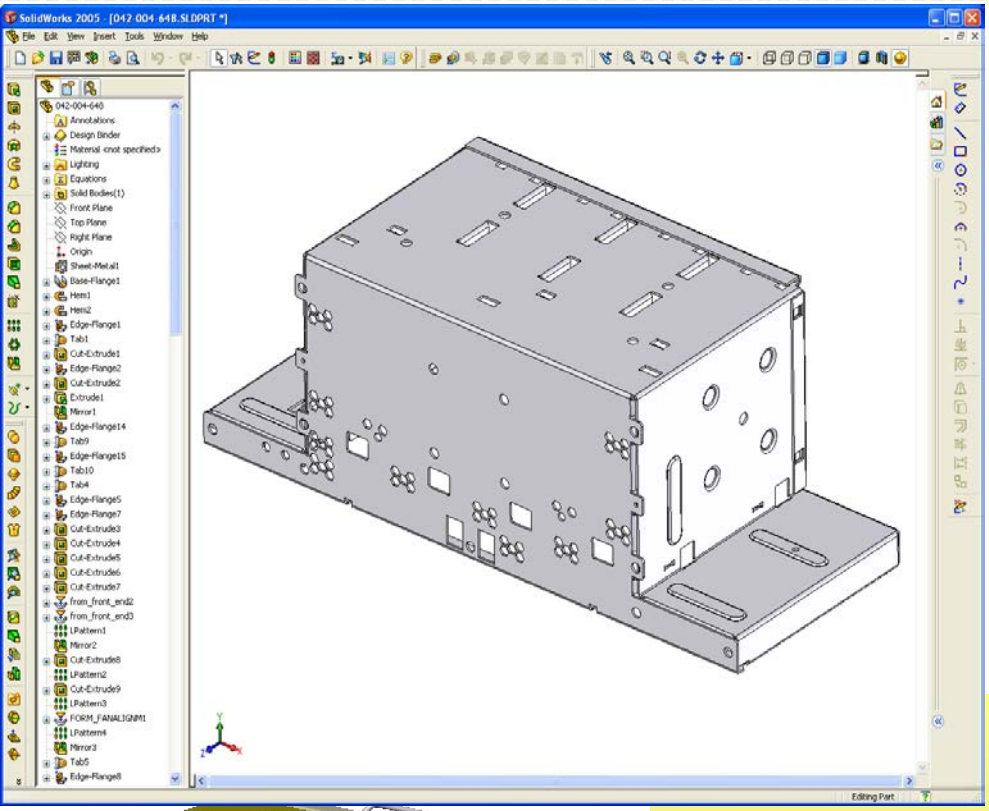
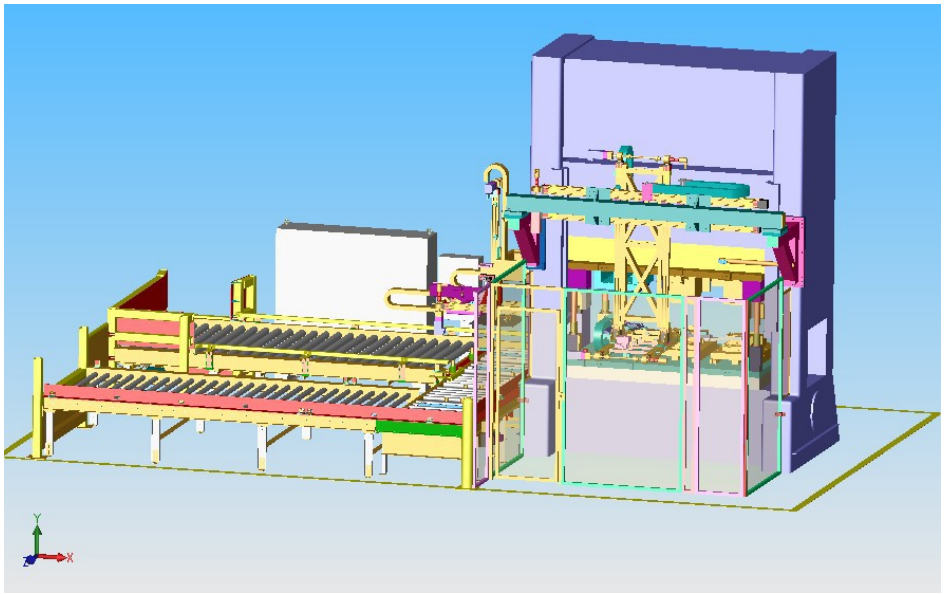
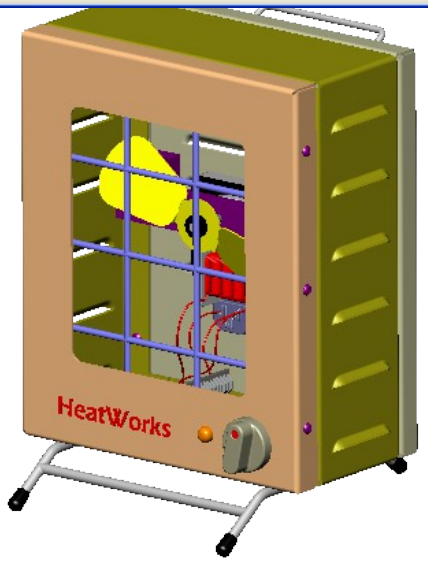
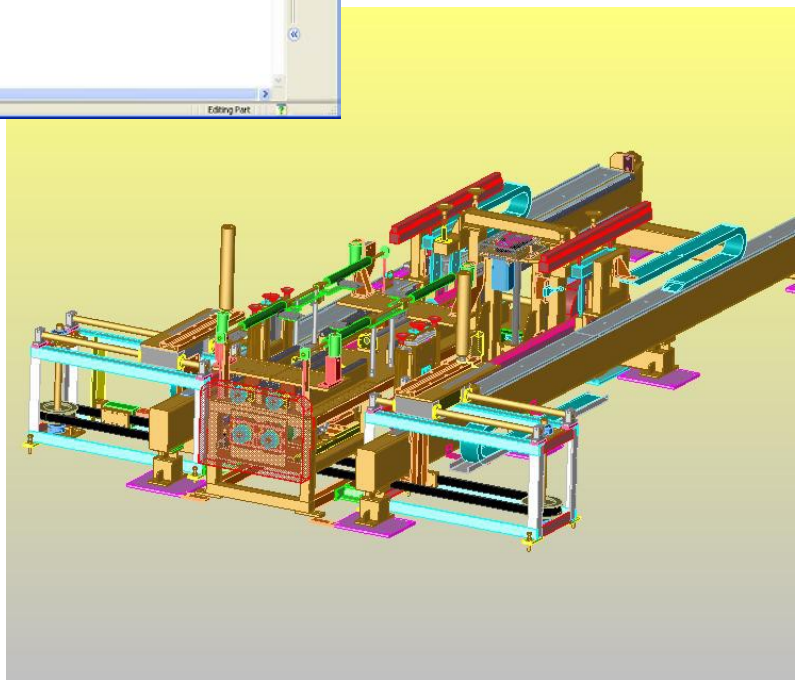
Sheet Metal Examples









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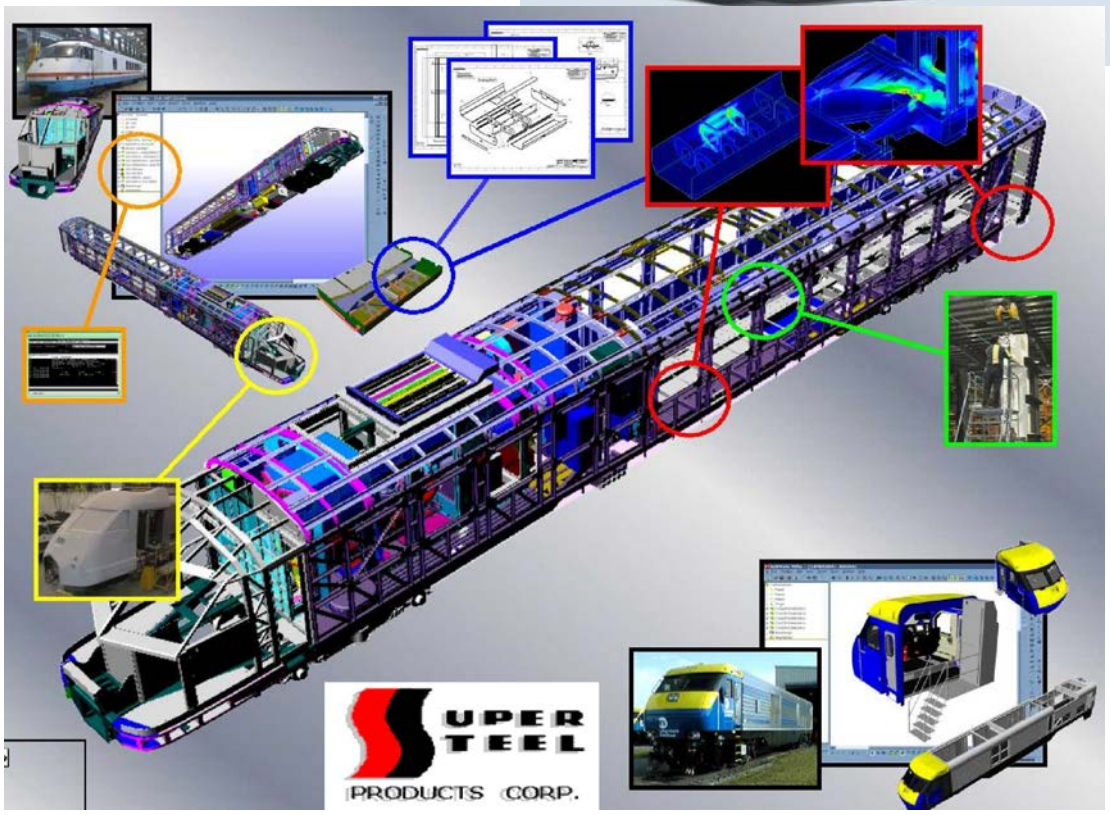
Sheet Metal in action



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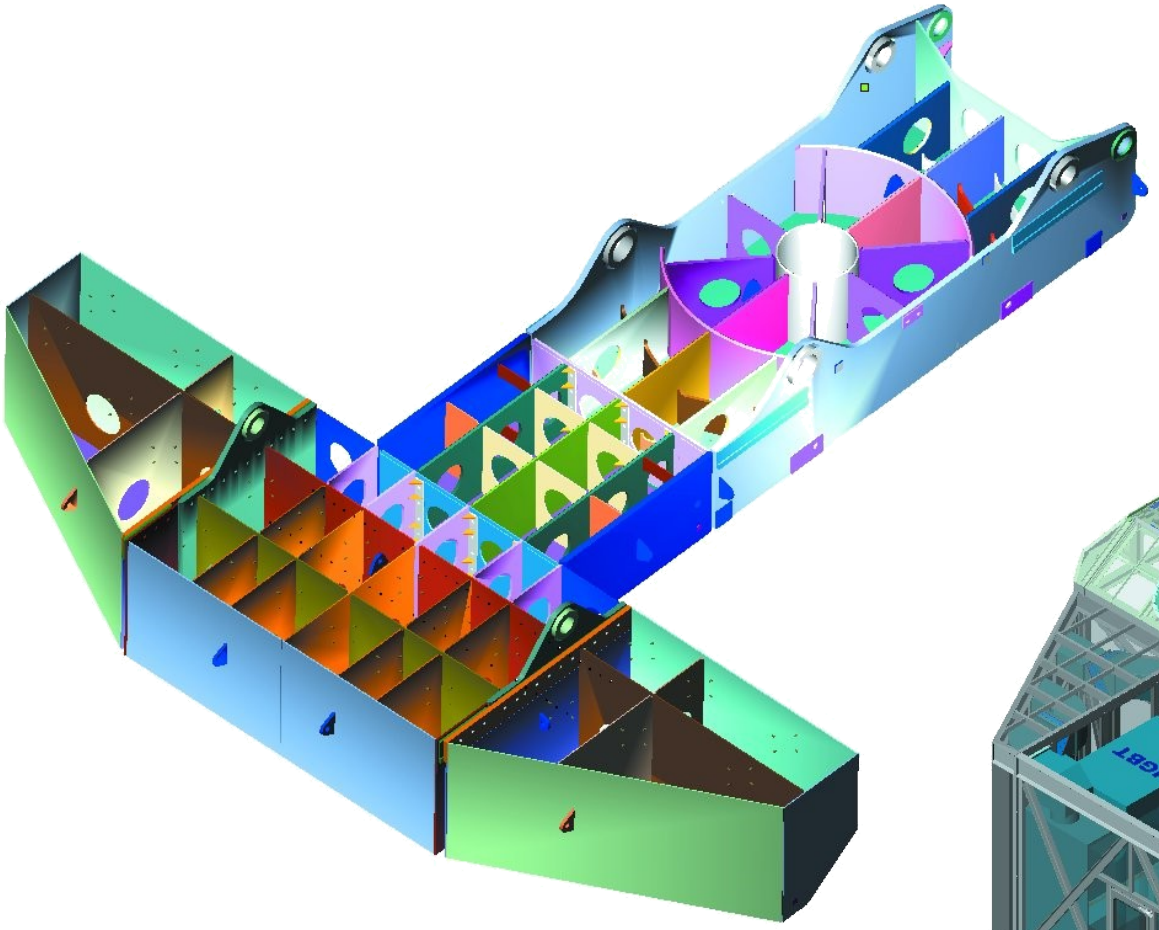
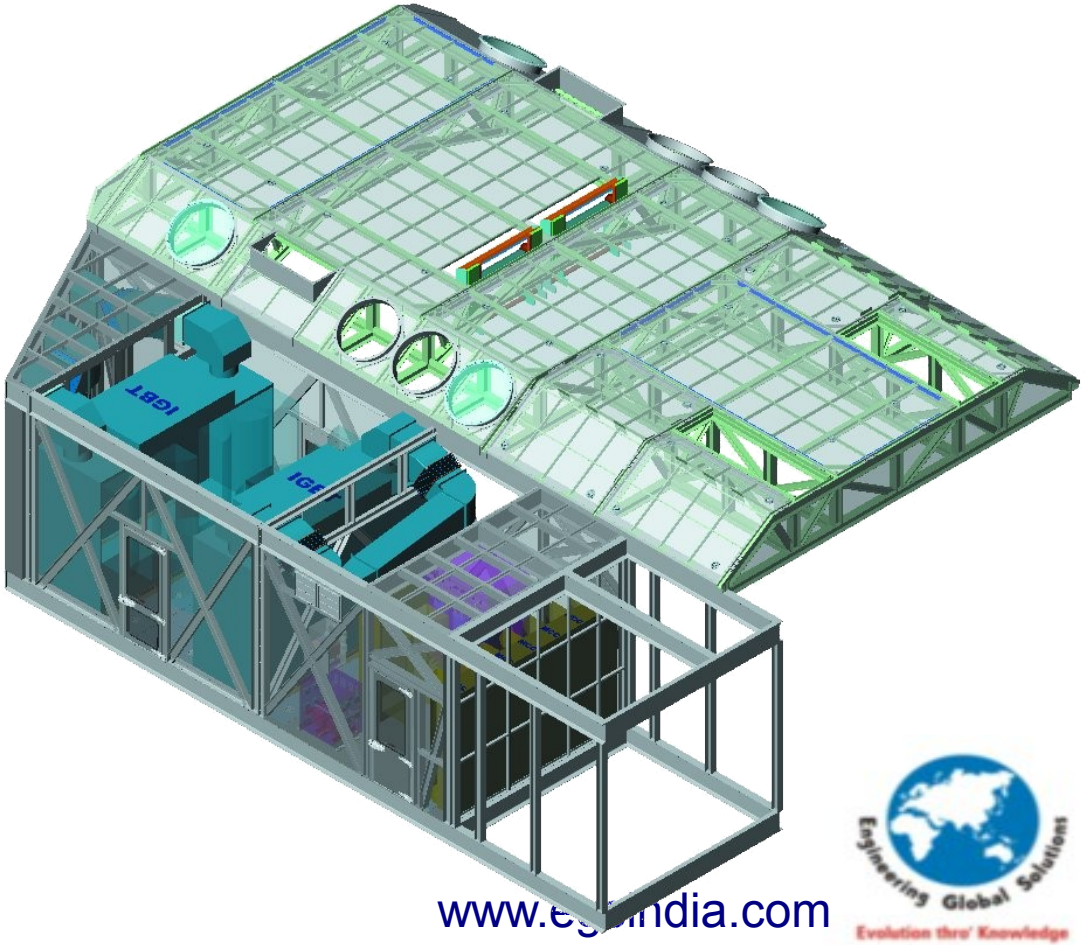
Sheet Metal assemblies in complex shapes





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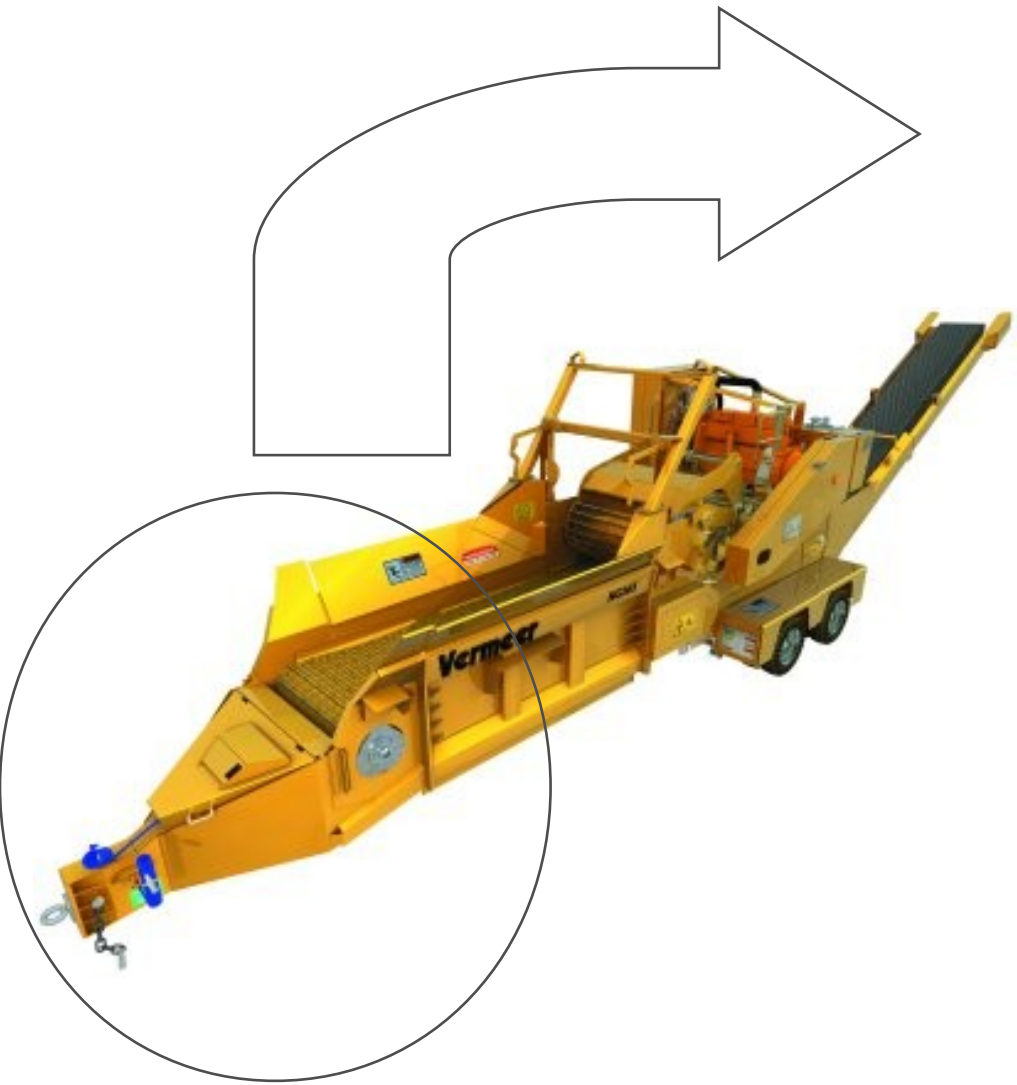
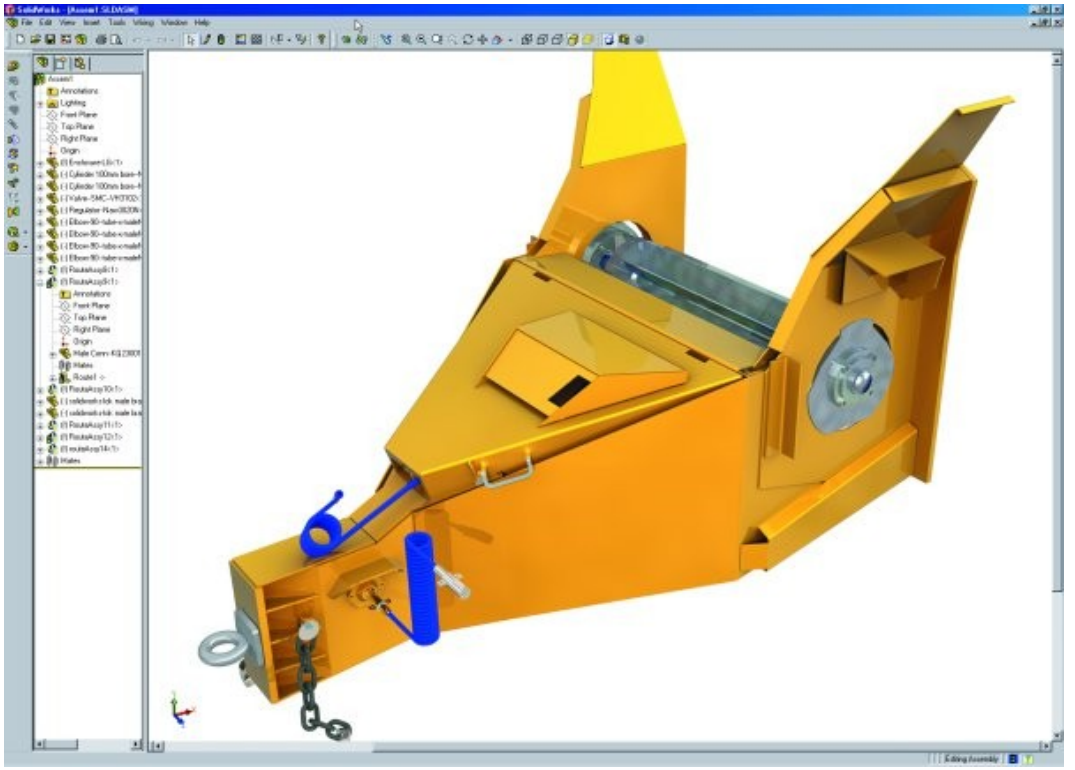
Fabricated Sheet metal design





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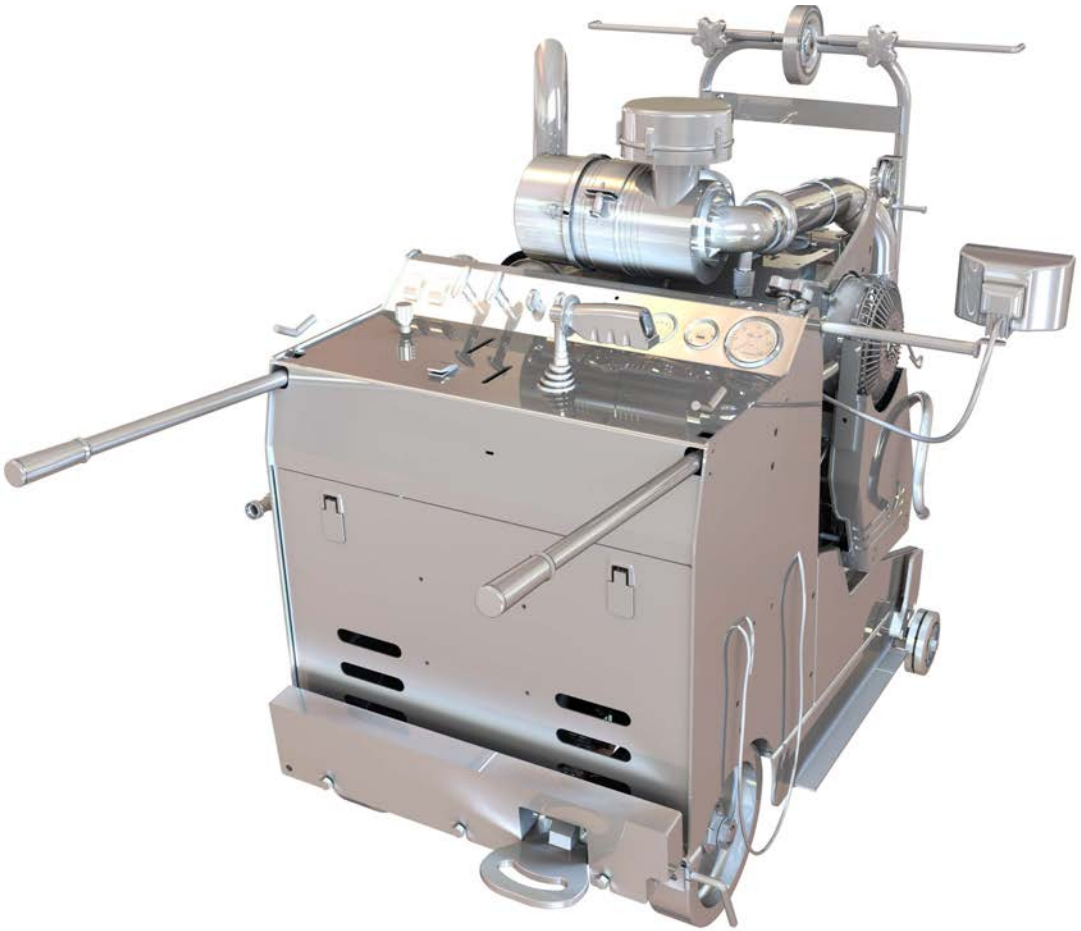
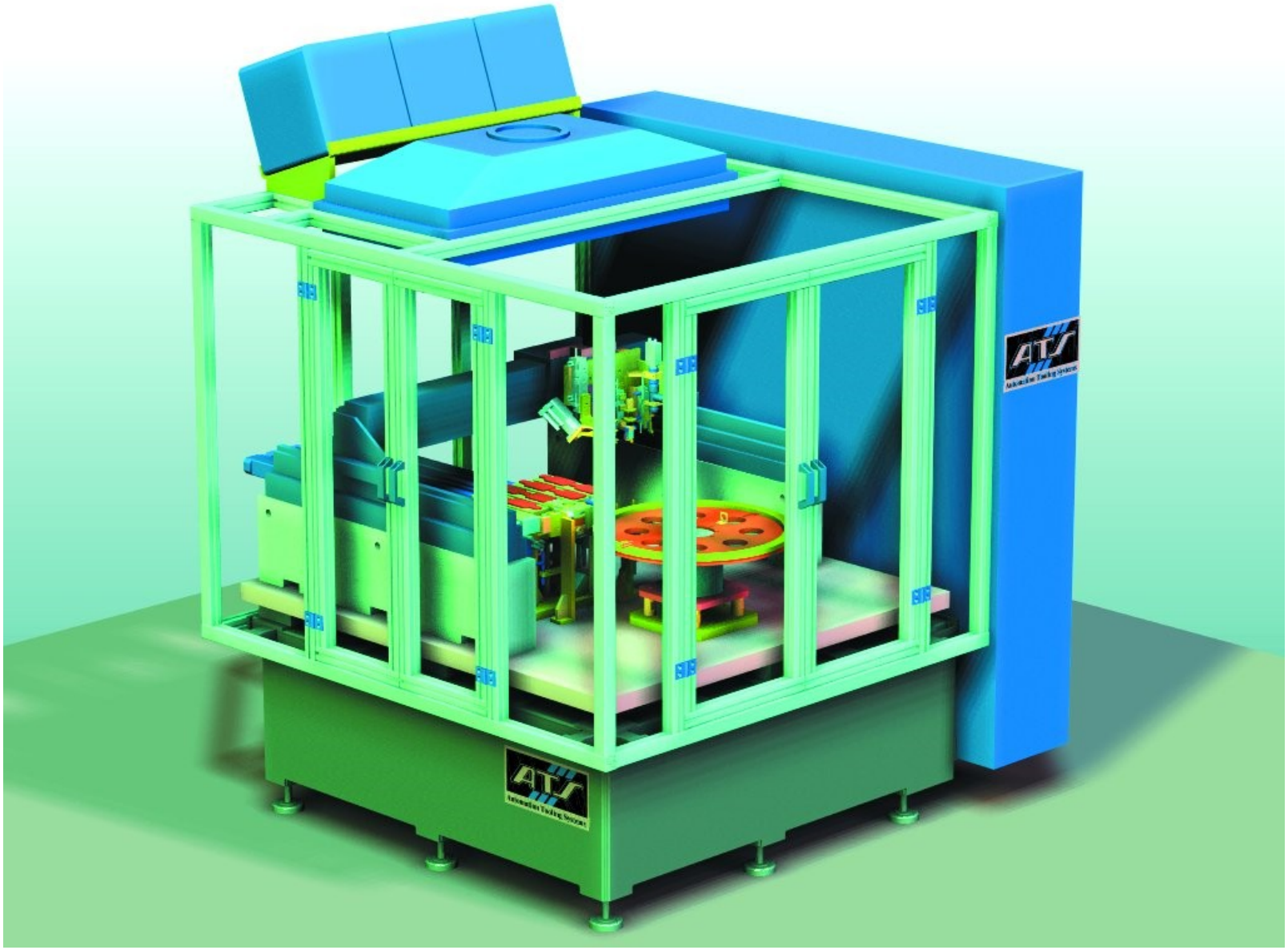
SolidWorks Design in production

dia.com

Sheet Metal Design Alternates in SolidWorks



Rendered in SolidWorks



Very Large Sheet Metal assembly in SolidWorks

.com
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Machine made of Sheet metal components

Designed and Developed using SolidWorks

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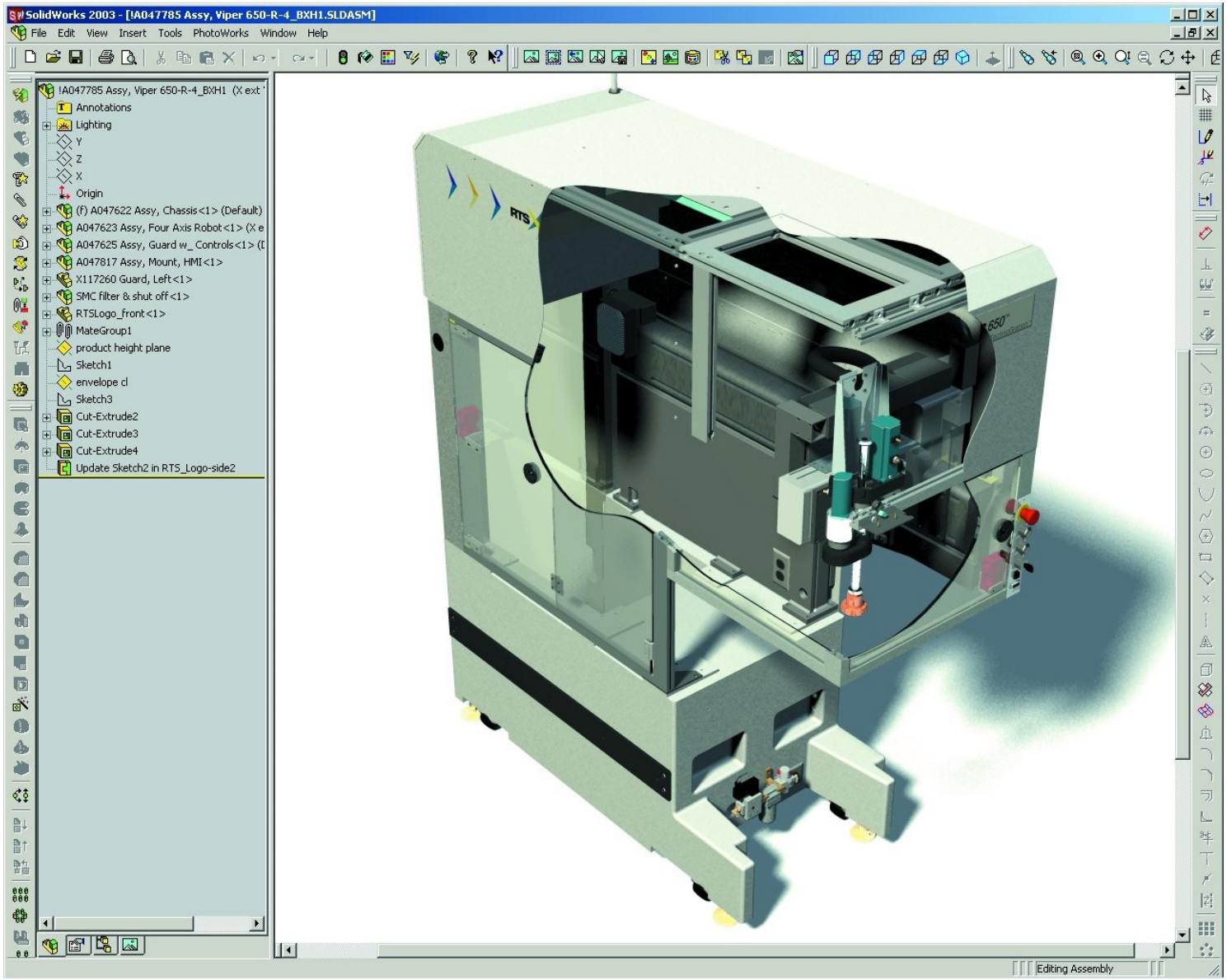
Ergonomic sheet metal design in SolidWorks



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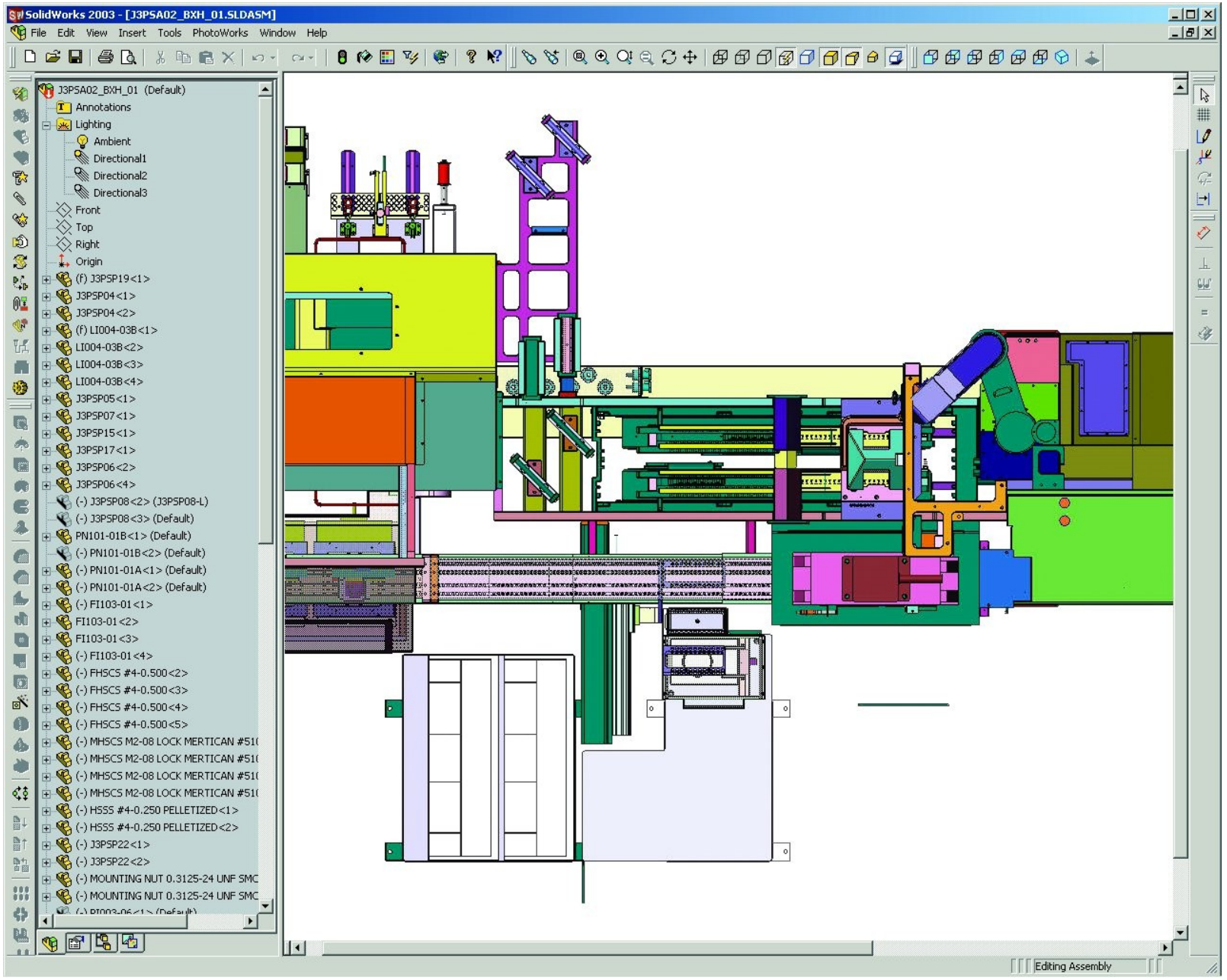
Sheet metal design in progress



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New Product developing using SolidWorks Sheet Metal

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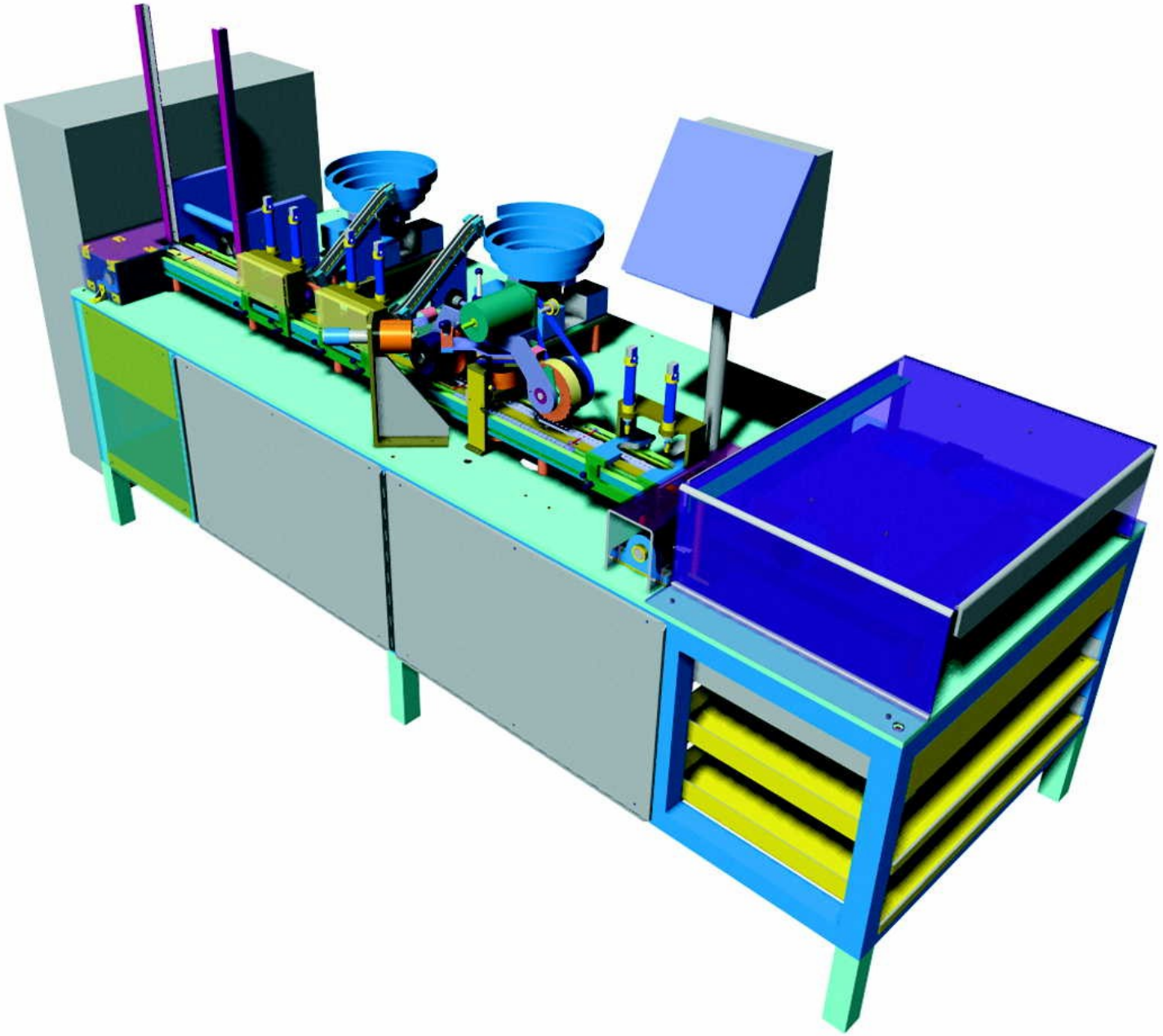
Sheet metal in Cooler Display

Sheet metal in Machine Tool Application

Sheet metal in batch processing



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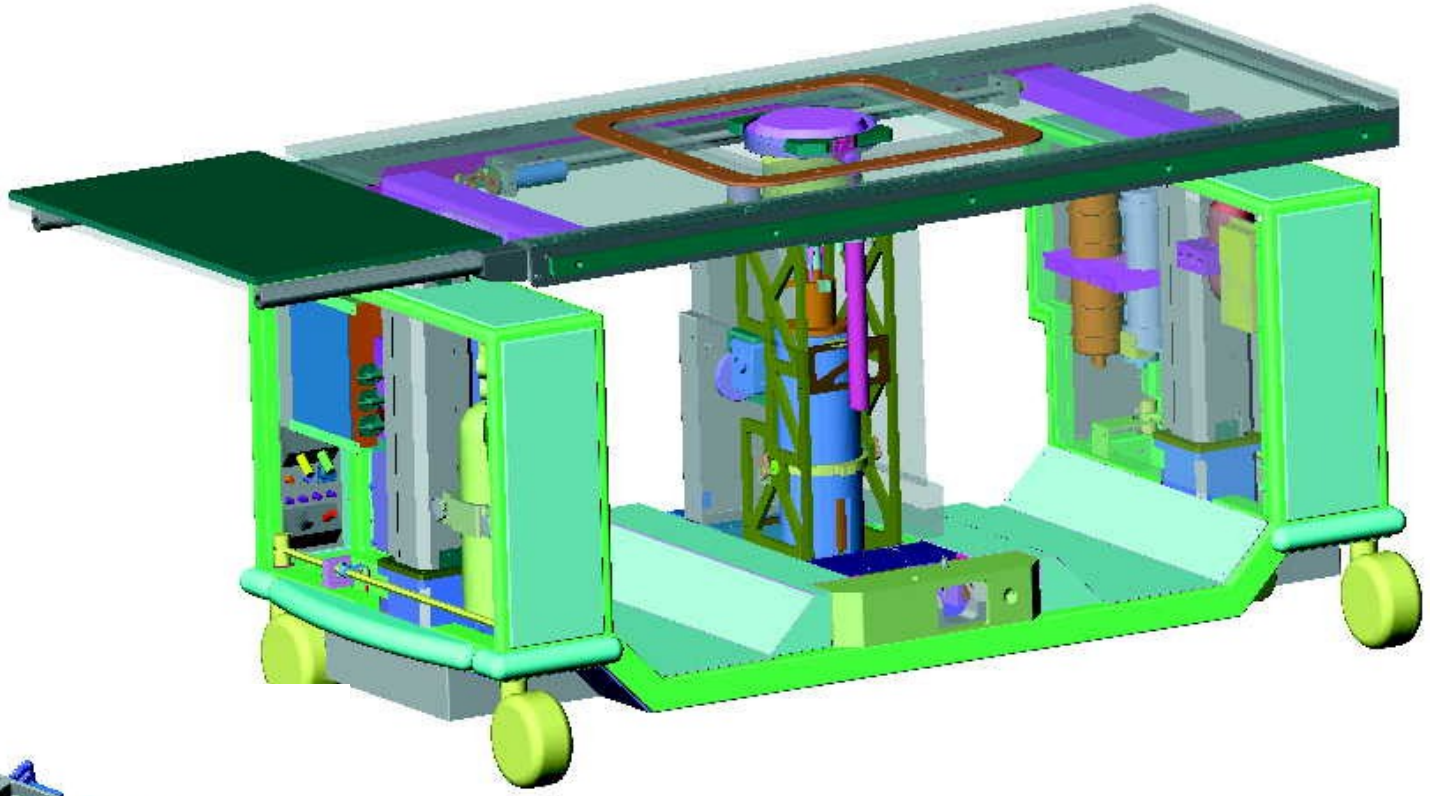
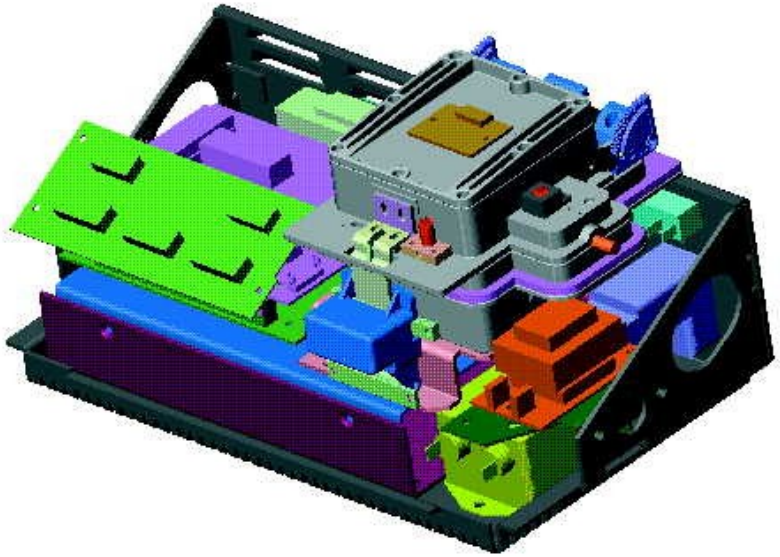
Sheet metal internal in medical application





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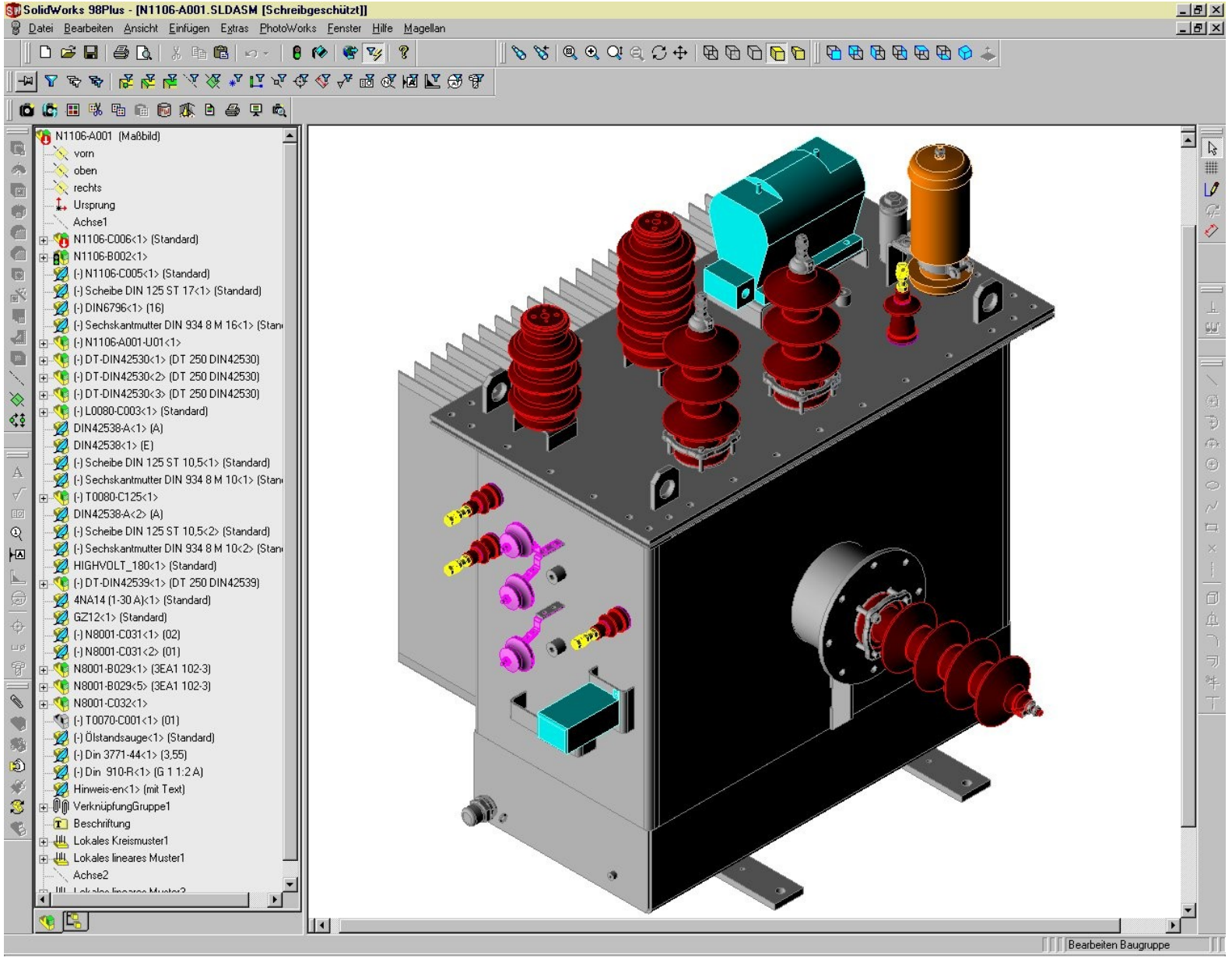
Sheet metal in Switch gear application



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SolidWorks Everywhere in Sheet Metal

PANS AND SINKS
JK Mold design
USA

STOVE
Comet Kato
Japan

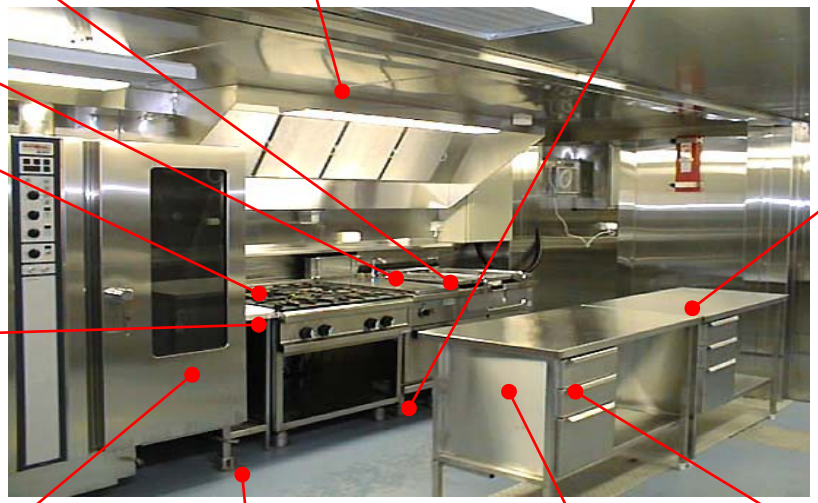
VENTILATION
Advance Metal Products
Australia

FURNITURE
Teknion Furniture Systems
Canada

PLATE DISPENSER
Tom Stoddart
Australlia

COUNTERS
Abk Innovent
Netherlands

RANGES
Foster SPA
Italy



COOKING DRUMS
Tecnozim
Portugal

COOKING EQUIPMENT
Werner & Pfleidere
Germany

PULL DOWN SHELF
Knape & Vogt
USA

SCULLERY
Elkay Manufacturing Co.
USA

STOVE
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Spain

PIPES
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COUNTERS
Arecov
Mexico

CABINETS
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SolidWorks Customers Worldwide

SOLIDWORKS

Key Customer References in Japan

SOLIDWORKS

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Why Invest in SolidWorks?

- Proven Technology preferred by over 2 Million Users world-wide
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Web: www.egsindia.com

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