

DAY 66

**THE DISK SANDER**

- ① The prime function of the **disk sander** is to sand outside curves and end grain wood.
- ② The size of a disk sander is determined by the ***diameter of the disk***.
- ③ The usual grit size of the sandpaper is from 40 to 80 and is attached to the disk with **heat resistant contact cement**.
- ④ Before beginning any work on the disk sander, open the **blast gate** to the **dust collector**.
- ⑤ The disk sander **must not** be used to remove large amounts of stock, use a cutting tool to remove most of the waste then finish off with the disk sander
- ⑥ Place work against ***downward turning face of disk*** so that stock can be supported by the table.
  - ☞ Be sure to keep fingers well away from sanding disk and gap between disk and table to prevent serious injury.
- ⑦ Turn machine **off** when finished