<u>Day 52</u>

SCREWS / SCREWDRIVERS

- Screws are *extremely strong*, *versatile* and *reusable* fasteners usually made of steel.
- 2 Screws work because they have sharp spiral threads that 'bite' into the wood fibres.

3 Screws have *three* main parts:

				Head Shank	-prevents screw from being pulled through wood, it also has a recess for the screwdriver -main part of screw			
	¥			Threads	-provides 'bi	te' or holding	power of screw	
4	Screws have three head shapes:				screws have three types of recess:			
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	flat	oval	round		slot	phillips	robertson	

- **S** Most screws need to have *clearance holes* drilled otherwise the wood will split
- 6 *Countersinking* a screw means driving the head of the screw flush with the surface of the wood
- In order to ease insertion, beeswax or soap may be rubbed on the threads for lubrication
- When ordering screws you will need the following Information:
 i) size (length and diameter) ii) head shape iii) recess shape iv) quantity v) finish