

BREAKING OUT STOCK BY MACHINE: THE SIX STEPS

- ❶ Choose a **concave** face of your stock and joint it **flat** on the **jointer**.
 - ☞ be sure to joint **with** the grain
- ❷ Joint **one edge** 90° to the first finished face.
 - ☞ be sure to hold finished face firmly **against the fence** to get a 90° corner
- ❸ Plane the board to **thickness** in the **thickness planer**
 - ☞ be sure to have the **rough side up**
- ❹ Rip the board to **width** on the **table saw**.
 - ☞ be sure to put the **jointed edge** against the **rip fence**
- ❺ Crosscut **one end** of the board square on the **mitre saw**
- ❻ Crosscut the **final end** of the board square on the **mitre saw**
 - ☞ be sure the saw is **adjusted properly** to **cut 90°**