

## CUTTING A MORTISE BY MACHINE

- ❶ Mark out all the **mortises** to be cut.
- ❷ Check to see if **hollow chisel** is square to fence and table and adjust if necessary.
- ❸ Set mortiser depth.
- ❹ Clamp stock in mortiser **vise**.
  - ☞ *be sure stock is secure*
  - ☞ *be sure good face is against fence*
  - ☞ *be sure of enough table travel*
- ❺ Turn machine on and begin cutting taking many small cuts.
  - ☞ *be sure to lift chisel completely out of stock before moving to next cut.*
- ❻ Turn machine off when finished.