

RIPPING A BOARD ON THE VARIETY SAW

- ① After cross-cutting a board to length and jointing one face and one edge square, the board can now be **ripped to width**.
- ② Raise the **saw blade** so that the **teeth** are *just above the surface of the board*.
 - ☞ Be sure that the blade is **square to the table**.
- ③ Measure, adjust and lock the **rip fence** to the proper width.
 - ☞ Before ripping be sure **blade guard** is back *in its proper place*.
- ④ Turn machine on and begin to rip stock.
 - ☞ Be sure *jointed edge is against fence* to prevent jamming the board and possible **kick-back**
- ⑤ Use a **push-stick** to push stock *all the way past the blade*.
 - ☞ **Always use the push-stick** to remove stock that is close to the blade.
- ⑥ Turn machine **off** *when finished*.