

GLUING AND CLAMPING WOOD

- ① There are many types of clamps that can be used to clamp wood together. A few of the more common types are:
Bar clamps Pipe clamps 'C' clamps 'F' clamps and Band clamps
- ② Go to the clamping bench with your milled stock and prepare all the necessary tools and materials.
 - ☞ you will need your **blocks of wood** (*properly jointed and marked*), **pipe clamps, glue** and a **glue spreader** (*a small piece of scrap wood*)
- ③ Do a **'Dry Run'**. (a 'dry run' means going through the whole gluing operation without the glue).
- ④ Spread glue evenly on one inside face, join to other face, rub together to eliminate air bubbles and line up ends and jointed edges.
 - ☞ ***do not use too much glue!***
- ⑤ Place glued-up stock on set-up clamps and tighten slightly, beginning with the center clamps. Put clamps on top and tighten using even force on all clamps.
 - ☞ ***do not over-tighten!***
- ⑥ Put project away to dry.
- ⑦ When dry, scrape off excess glue.